

## *Assessing the Risks of Emerging Nanomaterials*

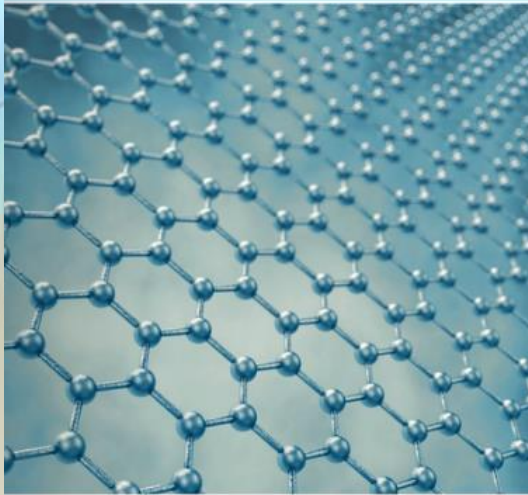
# **Nanotechnology and OEHS Harmonization** *“A Global Approach”*

**Nanomanufacturing Summit 2013**  
**12<sup>th</sup> Annual NanoBusiness Conference**  
**University of Pennsylvania**  
*(November 17, 2013)*

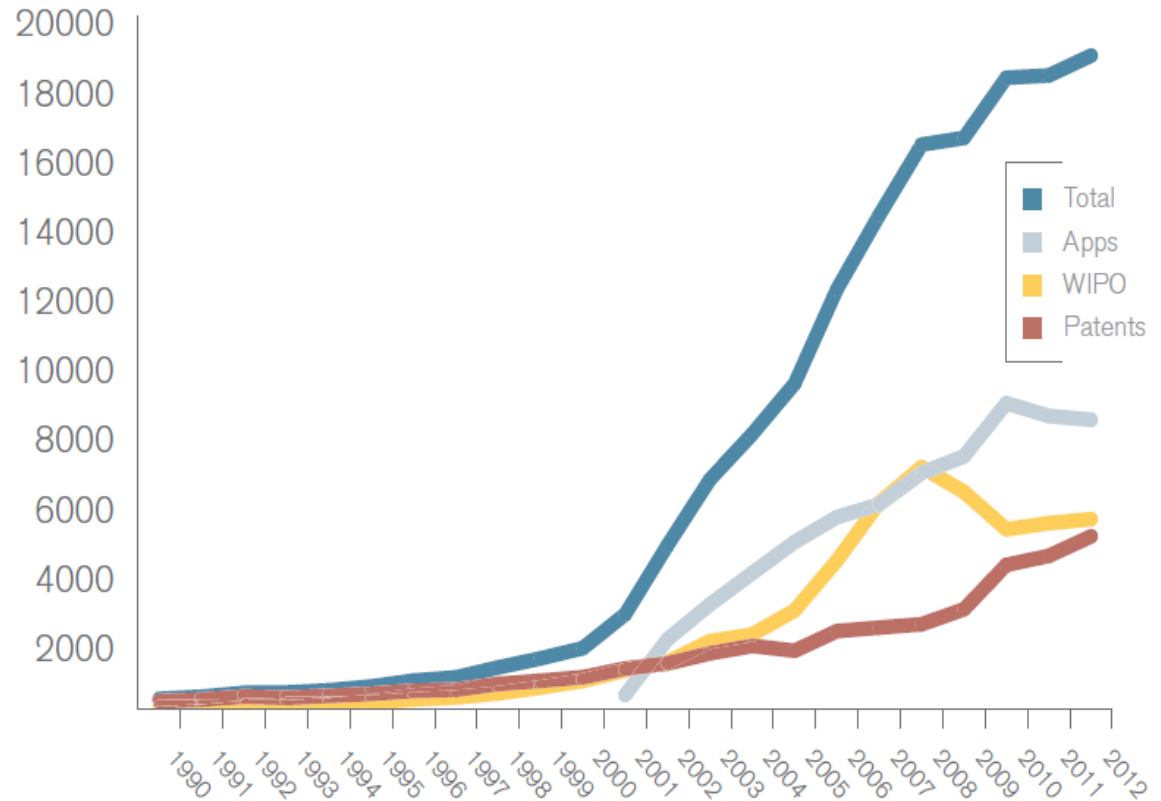
# nanoTox Field Services Capabilities

- Global Provider of Nanotechnology OEHS Program Services
- Originator of the nanoTox Categorization System
- Regulatory Compliance Specialists (US and EU)
- Fast-Track OEHS Program Evaluations and Assessments
  - Fundamental OEHS Program Elements
  - Hazard Identification & Development
  - Exposure Containment & Control
  - Communication, Education & Training
- Health And Safety Plan - HASP Development Specialists
- Medical Management, Surveillance and Registry Experts

INTELLECTUAL PROPERTY IN THE NEXT TECHNOLOGY REVOLUTION:  
**HOW DOES THE UNITED STATES STACK UP?**

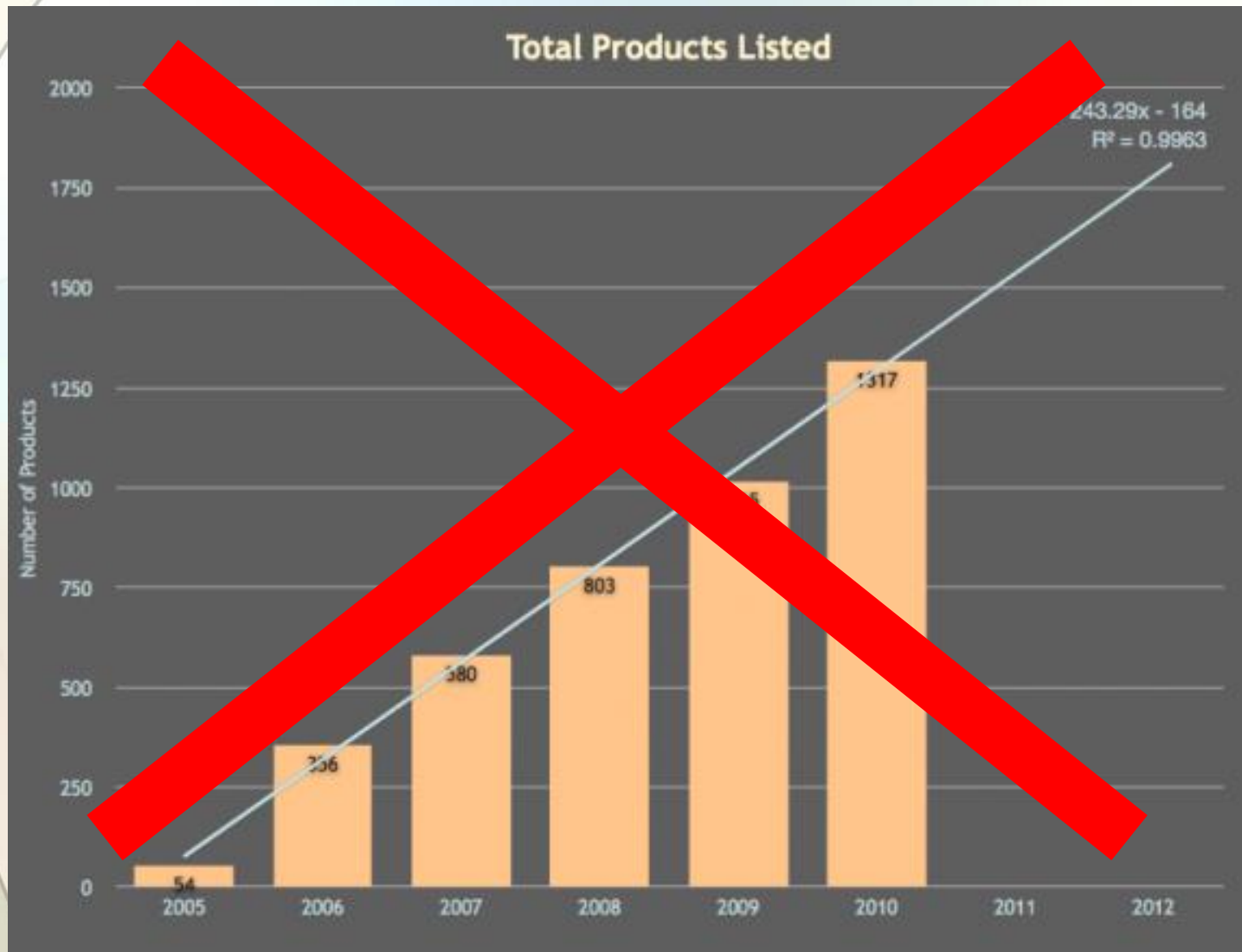


February 2013



“Nanotechnology patent literature” is defined as U.S. Published Patent Applications, U.S. Granted Patents and Published International Patent Applications having the term “nano\*” in the claims, title or abstract. While the U.S. Patent Office (USPTO) has a nanotechnology class, specifically Class 977, the results of searching only Class 977 were found to be too narrow and did not apply to International Patent Applications. (WIPO - World Intellectual Property Organisation)

McDermott Will & Emery’s 2012 “Nanotechnology: Who will be the leaders in the fifth technology revolution?”



Nanotechnology and OEHS Harmonization  
"A Global Approach"



# Regulatory Considerations

*“Setting the Standard in Exposure Assessment”*

Toxicology, Industrial Hygiene & Medical Management

## Major Regulatory Criteria (*US-EPA*)

### *TSCA – Materials Management*

- Pre-Manufacturing Notice & Significant New Use Rules

When the chemicals being innovated are novel in their physicochemical characteristics, they may not currently be on the Toxic Substances Control Act approved list. Thus the company may need to prepare and submit either a Pre-Manufacturing or Significant New Use Notice to EPA with these regulatory filings required before significant distribution can occur.



# TSCA Section 5 Violation History (2012 – July 18, 2013)

U.S. ENVIRONM



## Enforcement & Compliance History Online (ECHO)

[Recent Additions](#) | [Contact Us](#)

You are here: [EPA Home](#) » [Compliance and Enforcement](#) » [ECHO](#) » [Search Data](#) » Search Results



### Search Results (EPA Enforcement Cases)

11 Cases Returned

<a href="#">Case Number</a> ▼ ▲	<a href="#">Case Name</a> ▼ ▲	<a href="#">Case Type</a> ▼ ▲	<a href="#">Primary Law/Section</a> ▼ ▲	<a href="#">Filed/Issued</a> ▼ ▲	<a href="#">Settlement Date</a> ▼ ▲	<a href="#">Federal Penalty Assessed or Agreed To</a> ▼ ▲
HQ-2012-5018	Dover Chemical <a href="#">Case Report</a> <a href="#">Facility Report</a>	Judicial	TSCA/5A/5B	2012-02-07	2012-08-31	\$1,400,000
HQ-2012-5024	INEOS ChlorAmericas Inc <a href="#">Case Report</a> <a href="#">Facility Report</a>	Judicial	TSCA/5A/5B	2012-09-07	2012-11-07	\$175,000
HQ-2011-5004	Eastman Kodak Company <a href="#">Case Report</a> <a href="#">Facility Report</a>	Administrative - Formal	TSCA/5A/5B		2011-10-19	\$41,748
02-2012-9226	Sanyo Corporation of America <a href="#">Case Report</a> <a href="#">Facility Report</a>	Administrative - Formal	TSCA/5A/5B	2011-12-05	2011-12-05	\$12,705
05-2012-0050	Rahn USA Corp. <a href="#">Case Report</a> <a href="#">Facility Report</a>	Administrative - Formal	TSCA/5H	2012-04-12	2012-04-12	\$3,100
HQ-2013-5004	Cytec Industries Inc. <a href="#">Case Report</a> <a href="#">Facility Report</a>	Administrative - Formal	TSCA/5A/5B		2012-12-06	





## TSCA Criminal Prosecution History, Keyword Nano (2006 – July 18, 2013)

### Enforcement

[Enforcement Home](#)

[Enforcement Basics](#)

[Air Enforcement](#)

[Water Enforcement](#)

[Waste, Chemical and  
Cleanup Enforcement](#)

[Criminal Enforcement](#)

[Data and Results](#)

[Policy, Guidance and  
Publications](#)

You are here: [EPA Home](#) » [Enforcement](#) » Summary of Criminal Prosecutions

## Summary of Criminal Prosecutions

[Search Criminal Prosecution](#)

Search Result(s) based on the following search criteria: Text CONTAINS 'nano'

Statutes:

– Toxic Substances Control Act (TSCA)

Result(s) – 0 records found

No records match those search criteria.

[Back](#) to search.

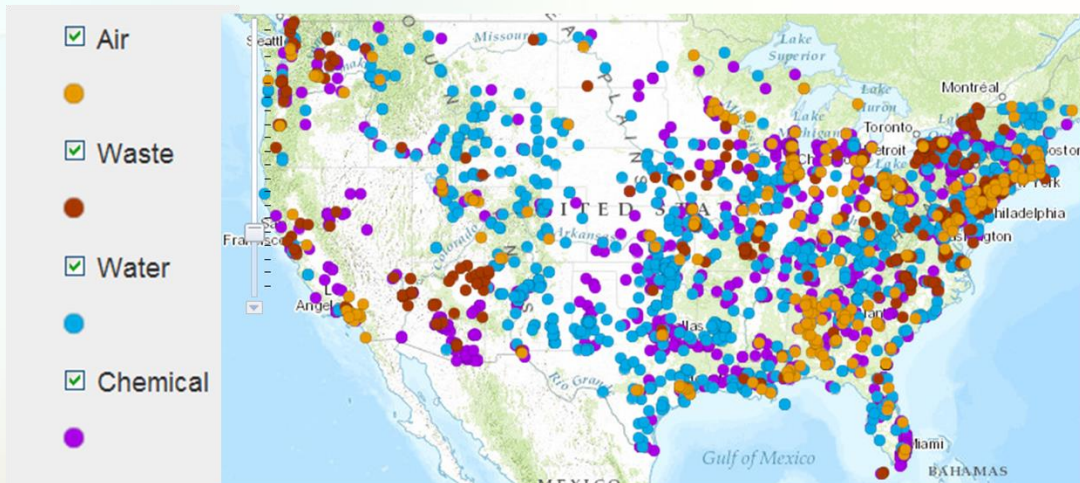
## **Major Regulatory Criteria (US-EPA)**

### *NEPA – Manufacturing Management*

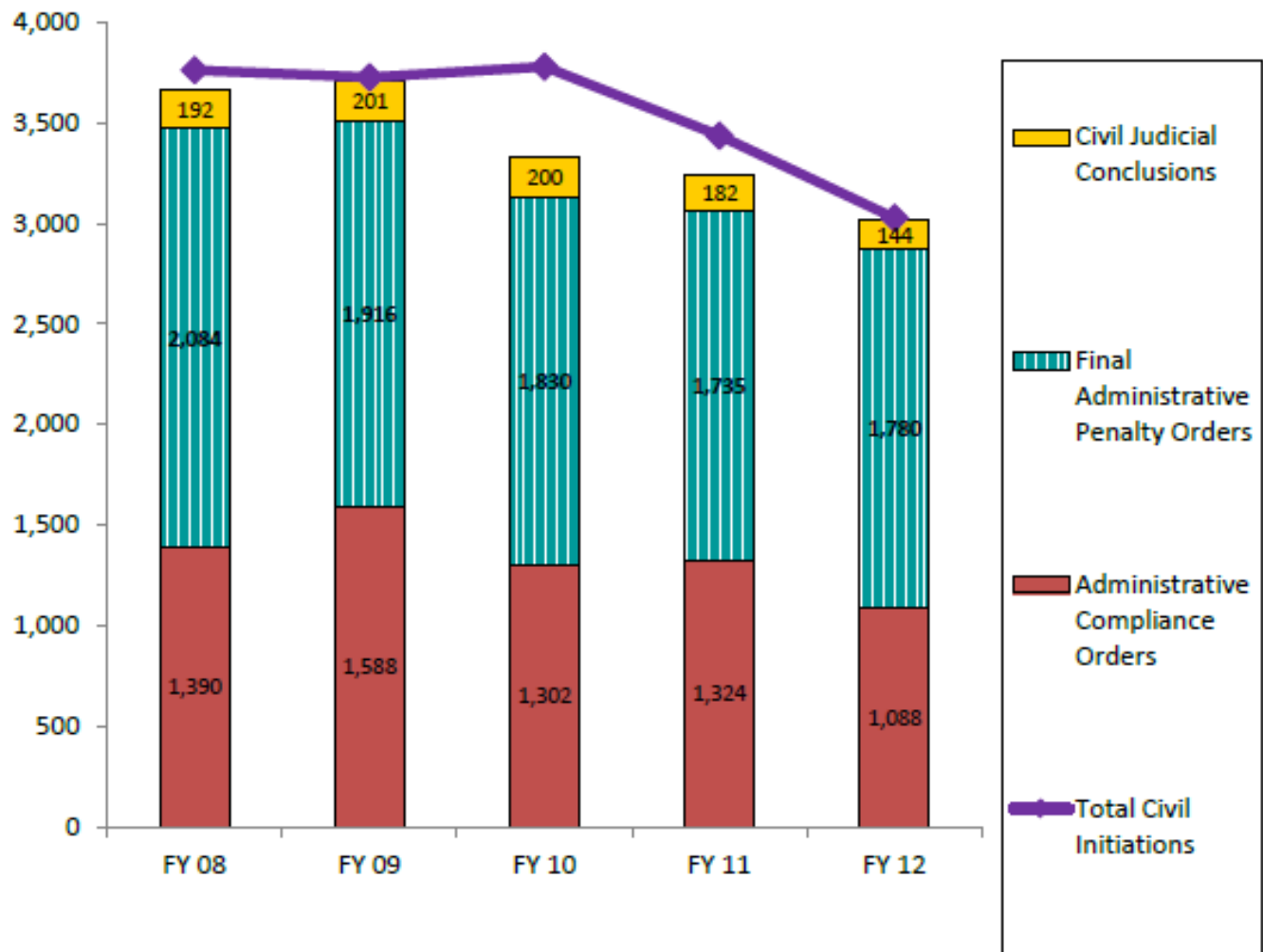
- Clean Water Act
- Clean Air Act
- Hazardous Waste Management
- Community Right-to-Know
- Storm Water Pollution Prevention Program

## Enforcement Annual Results for Fiscal Year 2012

- **\$252 million in criminal fines and civil penalties assessed to deter pollution**
- **6.6 billion pounds of pollution and hazardous waste reduced, eliminated, properly disposed of or treated**
- **\$44 million in additional investments for supplemental environmental projects that benefit communities**
- **Improving compliance with drinking water regulations by 60%: Sustained and focused enforcement attention on serious violators of clean drinking water standards has resulted in dramatic improvements in compliance.**



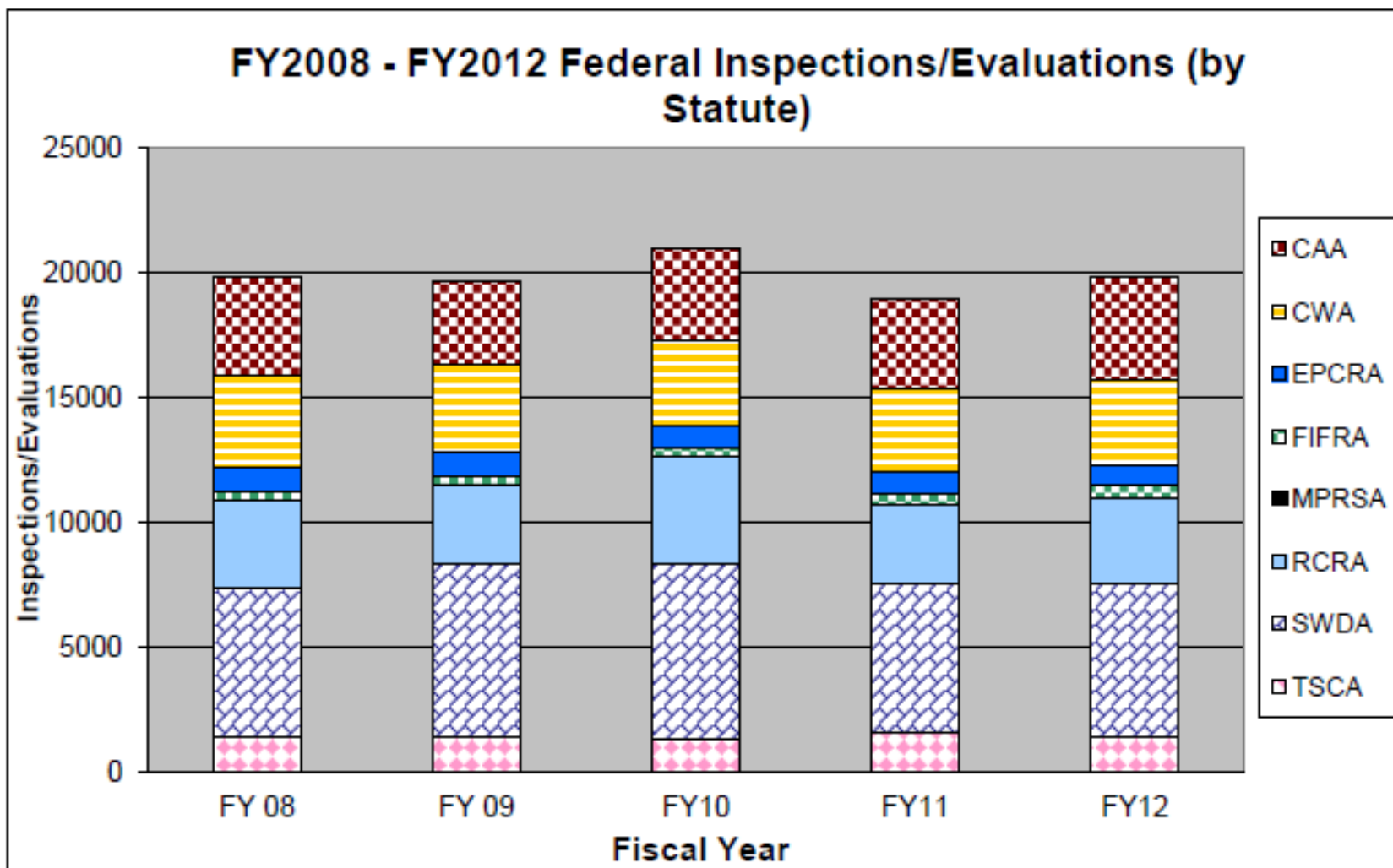
## EPA Civil Enforcement Case Initiations and Conclusions



- In FY 2012, EPA concluded **3,012 civil judicial and administrative cases.**

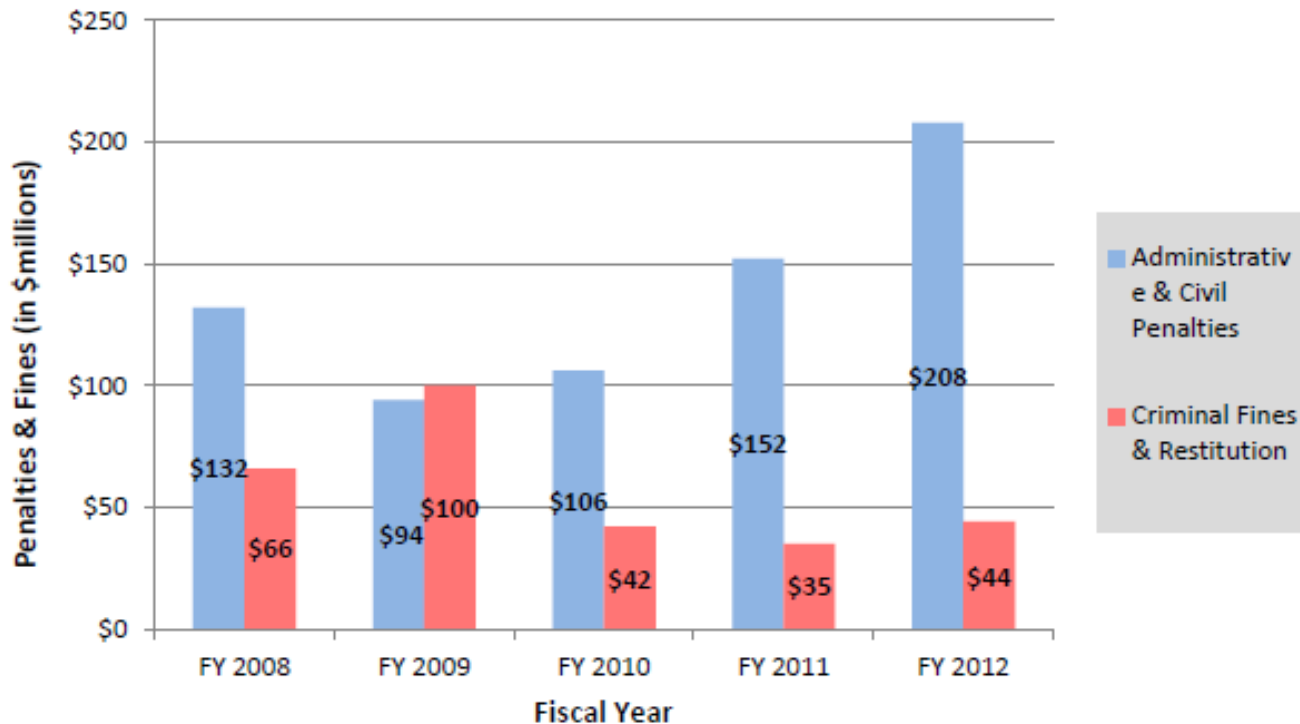
- EPA Initiated a total of **3,027 civil enforcement cases (judicial and administrative) in FY 2012.**

## Number of Inspections - Evaluations Conducted by EPA



## Civil Penalties & Criminal Fines Assessed

### Administrative/Civil Penalties & Criminal/Restitution Fines



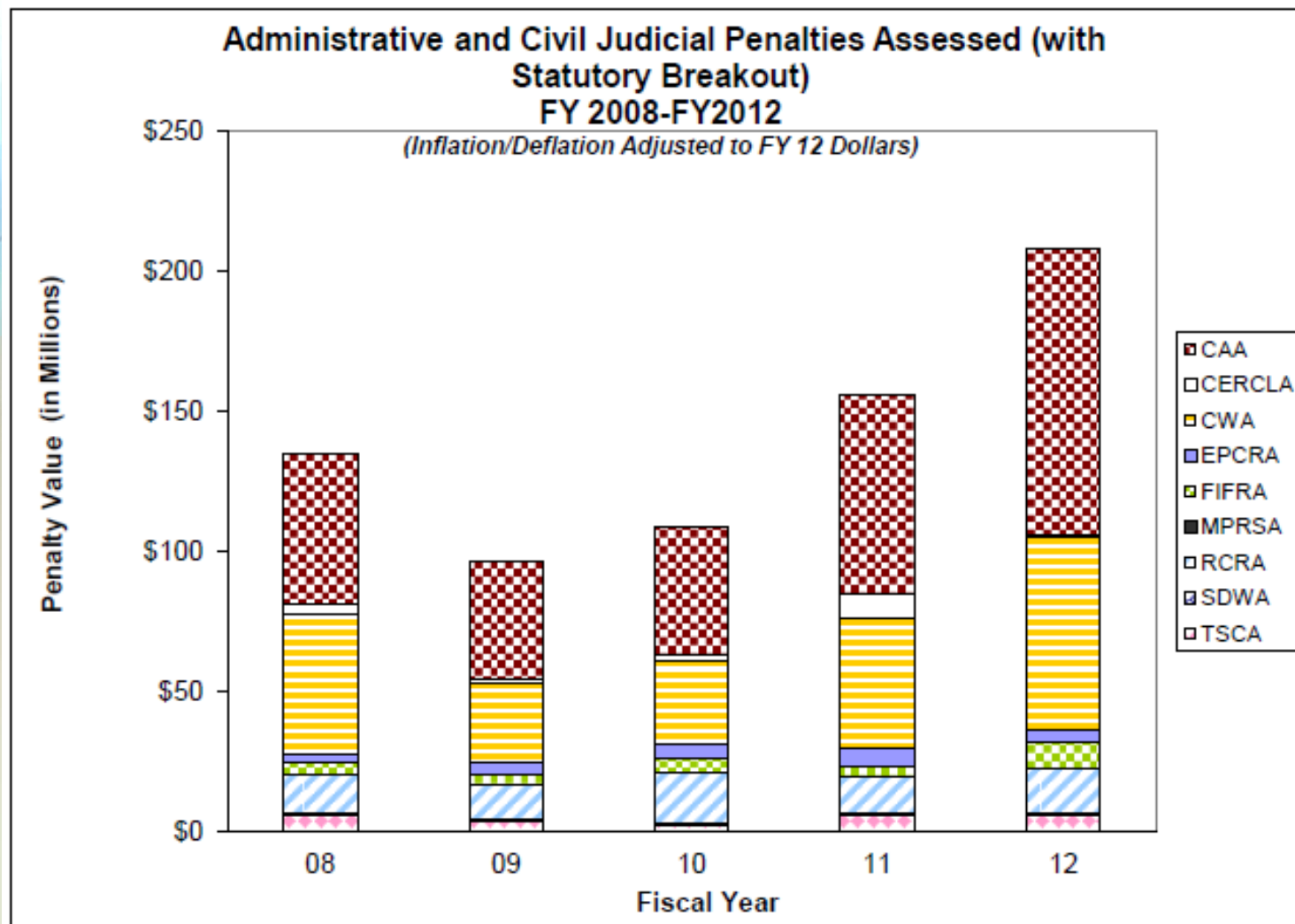
\*Note: All prior FY dollar figures in this report are adjusted to reflect the current value in FY 2012 dollars based on the monthly rate of inflation/deflation as determined by the U.S. Department of Labor Consumer Price Index for All Urban Consumers.

FY2012 Data Source: Integrated Compliance Information System (ICIS); data source for previous fiscal years: ICIS

- In FY 2012, EPA enforcement actions required companies to pay over **\$200 million in civil penalties (administrative and judicial) – an all-time record amount.**

- In FY 2012, EPA criminal prosecutions resulted in **\$44 million in criminal fines and restitution.**

## FY2012 Enforcement & Compliance Annual Results





## Major Regulatory Criteria (*US-OSHA*)

### *Employer's General Duty Clause*

- The employer has an obligation to protect workers from serious and recognized workplace hazards even where there is no standard.
- Employers must take whatever abatement actions are feasible to eliminate hazards.
- Examples (Ergonomics, Indoor Air Quality, Workplace Violence, Occupational Exposures, etc.)





## Major Regulatory Criteria (*US-OSHA*)

### *Right-To-Know; Material Safety Data Sheets*

The second broad duty requires each employer to “comply with occupational safety and health standards promulgated under this chapter” of which the Hazard Communication Standard - a worker’s “right-to-know” - is arguably the most important:

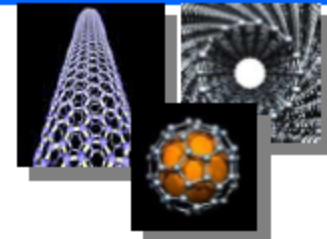
**The purpose of [HCS] is to ensure that the hazards of all chemicals produced or imported are evaluated, and that information concerning their hazards is transmitted to employers and employees. This transmittal of information is to be accomplished by means of comprehensive hazard communication programs, which are to include container labeling and other forms of warning, material safety data sheets and employee training.**



# OSHA and Nanotechnology: Current Activities and Regulatory Considerations

TAPPI 2006 International Conference on Nanotechnology  
April 26, 2006

*Loretta D. Schuman, Ph.D., D.A.B.T.  
Office of Chemical Hazards - Nonmetals  
Directorate of Standards and Guidance  
Occupational Safety and Health Administration  
Washington, D.C. 20210*





# OSHA and Nanotechnology: Current Activities and Regulatory Considerations TAPPI Conference - 2006 (L. D. Schuman, Ph.D, DABT, Senior Toxicologist)

**MATERIAL SAFETY DATA SHEET**

Manufacturer: \_\_\_\_\_ Phone: \_\_\_\_\_  
 Fax: \_\_\_\_\_  
 E-mail: \_\_\_\_\_

**Product: Single Wall Carbon Nanotubes**

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**Section 1 Product Identification**

Chemical Name: Carbon Fullerene  
 Formula: Carbon  
 Chemical Family: Synthetic Graphite  
 Synonyms: Single Wall Carbon Nanotubes, SWNT  
 CAS Number: 7782-42-5 (Graphite)

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**Section 2 Composition and Information on Ingredients**

Component	%	OSHA/PEL	ACGIH/TLV
Synthetic graphite	Up to 100%	15 mg/m <sup>3</sup> (total dust) 5 mg/m <sup>3</sup> (respirable fraction)	2 mg/m <sup>3</sup> TWA
Metallic impurity	Balance		

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**Section 3 Hazards Identification**

Potential Health Effects

Eye Contact: May cause eye irritation  
 Skin Contact: No known hazards, but may be mildly irritating  
 Inhalation: May cause irritation to respiratory tract  
 Ingestion: No known hazards, but may irritate gastrointestinal tract  
 Acute and Chronic Health Effects: High concentration of dusts may be irritating to eyes, skin, mucus membranes and respiratory tract.

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**Section 11 Toxicological Information**

Effects: No known toxicological effects

**MATERIAL SAFETY DATA SHEET**

**SECTION 1.-----CHEMICAL IDENTIFICATION-----**

NAME: CARBON NANOTUBES, MULTI-WALL

**SECTION 2.----- COMPOSITION/INFORMATION ON INGREDIENTS -----**

CAS #:NONE  
 EC NO: 231-153-3

**SECTION 3.----- HAZARDS IDENTIFICATION -----**

LABEL PRECAUTIONARY STATEMENTS IRRITANT IRRITATING TO EYES AND RESPIRATORY SYSTEM. IN CASE OF CONTACT WITH EYES, RINSE IMMEDIATELY WITH PLENTY OF WATER AND SEEK MEDICAL ADVICE. WEAR SUITABLE PROTECTIVE CLOTHING.

**SECTION 11.----- TOXICOLOGICAL INFORMATION -----**

ACUTE EFFECTS MAY BE HARMFUL IF ABSORBED THROUGH THE SKIN. MAY BE HARMFUL IF SWALLOWED. TO THE BEST OF OUR KNOWLEDGE, THE CHEMICAL, PHYSICAL, AND TOXICOLOGICAL PROPERTIES HAVE NOT BEEN THOROUGHLY INVESTIGATED. MAY CAUSE SKIN IRRITATION. CAUSES EYE IRRITATION. MATERIAL IS IRRITATING TO MUCOUS MEMBRANES AND UPPER RESPIRATORY TRACT. MAY BE HARMFUL BY INHALATION, INGESTION, OR SKIN ABSORPTION.

**SECTION 15.----- REGULATORY INFORMATION -----**

EUROPEAN INFORMATION IRRITANT R 36/37 IRRITATING TO EYES AND RESPIRATORY SYSTEM. S 26 IN CASE OF CONTACT WITH EYES, RINSE IMMEDIATELY WITH PLENTY OF WATER AND SEEK MEDICAL ADVICE. S 36 WEAR SUITABLE PROTECTIVE CLOTHING.

Note lack of CAS and PEL/TLV



## 2010 Commonwealth of Australia Study



### RESEARCH REPORT

## An Evaluation of MSDS and Labels associated with the Use of Engineered Nanomaterials

RESEARCH ARTICLE

# A critical evaluation of material safety data sheets (MSDSs) for engineered nanomaterials

Material safety data sheets (MSDSs) provide employers, employees, emergency responders, and the general public with basic information about the hazards associated with chemicals that are used in the workplace and are a part of every-day commerce. They are a primary information resource used by health, safety, and environmental professionals in communicating the hazards of chemicals and in making risk management decisions. Engineered nanomaterials represent a growing class of materials being manufactured and introduced into multiple business sectors. MSDSs were obtained from a total of 44 manufacturers using Internet search engines, and a simple ranking scheme was developed to evaluate the content of the data sheets. The MSDSs were reviewed using the ranking scheme, and categorized on the quality and completeness of information as it pertains to hazard identification, exposure controls, personal protective equipment (PPE), and toxicological information being communicated about the engineered nanomaterial. The ranking scheme used to evaluate the MSDSs for engineered nanomaterials was based on the determination that the data sheet should include information on specific physical properties, including particle size or particle size distribution, and physical form; specific toxicological and health effects; and protective measures that can be taken to control potential exposures. The first MSDSs for nanomaterials began to appear around 2006, so these were collected in the time period of 2007–2008. Comparison of MSDSs and changes over time were evaluated as MSDSs were obtained again in 2010–2011. The majority (67%) of the MSDSs obtained in 2010–2011 still provided insufficient data for communicating the potential hazards of engineered nanomaterials.



## 2013 Follow-Up on OSHA Identified MSDS Problem in Nanotechnology

### **NANOLAB, INC.**

179 Bear Hill Road  
Waltham, MA 02451  
Phone (781) 609 2722  
Fax (781) 609 2899  
<http://www.nano-lab.com>

Revised on 2012/10/15  
Revision no. 6

### MATERIAL SAFETY DATA SHEET

#### **SECTION 1. ----- CHEMICAL IDENTIFICATION -----**

NAME: CARBON NANOTUBES, MULTI-WALL – APPLICABLE TO NANOLAB PRODUCT CODES:  
PD15L1-5, PD15L5-20, PD30L1-5, PD30L5-20, IG-CNT

#### **SECTION 2. ----- COMPOSITION/INFORMATION ON INGREDIENTS -----**

CARBON NANOTUBES, >95%, CAS NUMBER: 308-068-56-6  
INORGANIC IMPURITIES <5%  
ALUMINUM OXIDE, CAS NUMBER: 1344-28-1  
IRON OXIDE, CAS NUMBER: 1345-25-1



## 2013 Follow-Up on OSHA Identified MSDS Problem in Nanotechnology



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Revised on 2012/10/15  
Revision no. 6

### MATERIAL SAFETY DATA SHEET

#### **SECTION 8. ----- EXPOSURE CONTROLS/PERSONAL PROTECTION -----**

SAFETY SHOWER AND EYE BATH. MECHANICAL EXHAUST REQUIRED. WASH THOROUGHLY AFTER HANDLING. DO NOT BREATHE DUST. AVOID CONTACT WITH EYES, SKIN AND CLOTHING. AVOID PROLONGED OR REPEATED EXPOSURE. FOR NUISANCE EXPOSURE, USE NIOSH OR CEN APPROVED TYPE P95 (US) OR TYPE P1 (EU EN 143) PARTICLE RESPIRATOR. FOR HIGHER LEVEL PROTECTION, USE TYPE OV/AG/P99 (US) OR TYPE ABEK-P2 (EU EN 143) RESPIRATOR CARTRIDGES. COMPATIBLE CHEMICAL-RESISTANT GLOVES. CHEMICAL SAFETY GOGGLES. KEEP TIGHTLY CLOSED.  
OSHA PERMISSIBLE EXPOSURE LIMIT (PEL) FOR GENERAL INDUSTRY: 15MG/M<sup>3</sup> TWA



## FDA's Approach to Regulation of Nanotechnology Products

- FDA is maintaining its product-focused, science-based regulatory policy.
- FDA's approach respects variations in legal standards for different product-classes.
- Where premarket review authority exists, attention to nanomaterials is being incorporated into standing procedures.
- Where statutory authority does not provide for premarket review, consultation is encouraged to reduce the risk of unintended harm to human or animal health.
- FDA will continue post-market monitoring.
- Industry remains responsible for ensuring that its products meet all applicable legal requirements, including safety standards.
- FDA will collaborate, as appropriate, with domestic and international counterparts on regulatory policy issues.
- Both for products that are not subject to premarket review and those that are, FDA will offer technical advice and guidance, as needed, to help industry meet its regulatory and statutory obligations.





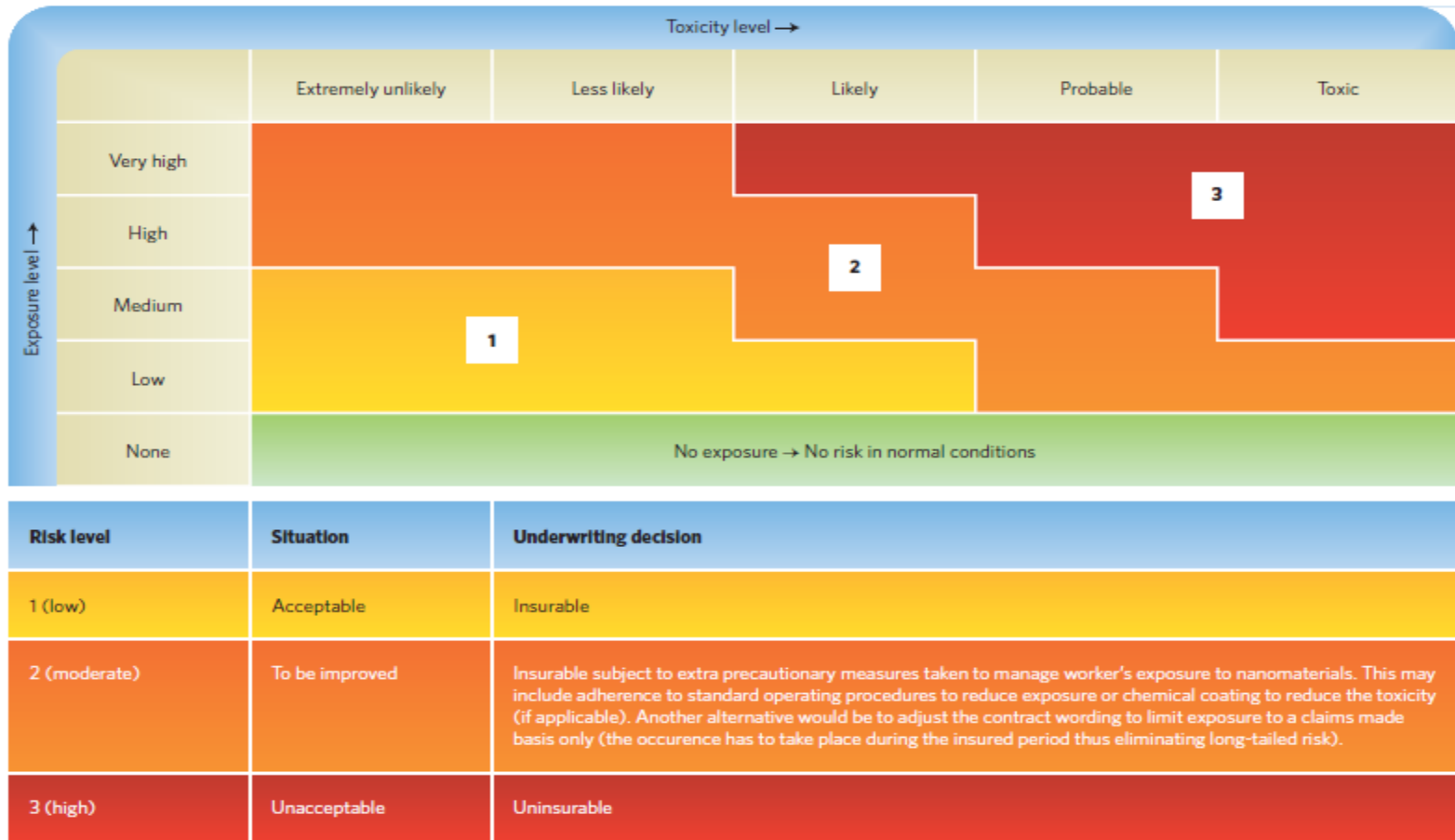
## Evaluation of Consumer Products

The potential safety and health risks of nanomaterials, as with other compounds that are incorporated into consumer products, can be assessed under existing CPSC statutes, regulations and guidelines. **Neither the Consumer Product Safety Act (CPSA) nor the Federal Hazardous Substances Act (FHSA) requires the pre-market registration or approval of products. Thus, it is usually not until a product has been distributed in commerce that the CPSC would evaluate a product's potential risk to the public.**

## FY 2014 Performance Budget Request

The CPSC has been identified as a key agency in addressing environmental, health, and safety (EHS) issues associated with nanomaterial use and is collaborating with other federal agencies within the initiative to support the development of exposure and risk assessments of nanomaterials, to collect information on products reported to contain nanomaterials, and to flag reports of incidents that involve nanotechnology and consumer products. The CPSC's proposed investment will enable the CPSC to continue to participate in this interagency initiative and will support the development of methods and quantitative data on exposure and potential health risks of nanomaterials in consumer products.

## The Insurability of Nanomaterial Production Risk *(M. Mullins, F. Murphy, L. Baublyte, E. M. McAlea and S. A. M. Tofail; Nature Nanotechnology, Vol 8, April, 2013)*



Control banding for underwriters. Exposure and hazard risk are estimated from qualitative and/or quantitative data and the resultant risk location used to calculate insurance premium.

## Nanomaterial OEHS Lifecycle

Medical  
Management

Exposure  
Assessment

Control Banding

Engineering  
Controls

Containment  
Validation

**CONFIRM**

**ANTICIPATE**

**CONTROL**

**RECOGNIZE**

**EVALUATE**

Nanoparticle  
Characterization

Nanotoxicology

Health Banding

OEHS Program  
Assessment

Process FMEA

# Compound Characteristics that Affect Exposure

Low	Risk	High
Wet	Physical Form	Dry
Large	Particle Size	Small
Dense	Density	Light
Spherical	Particle Shape	Feathery
No	Electrostatic	Yes
Limited	Routes of Ingestion	Unlimited
Low	Bio Availability	High
Fast/ Reversible	Acute / Chronic	Slow / Irreversible
None	'gens	All

## Nanomaterial OEHS Lifecycle

Medical  
Management

Nanoparticle  
Characterization

Exposure  
Assessment

Nanotoxicology

Control Banding

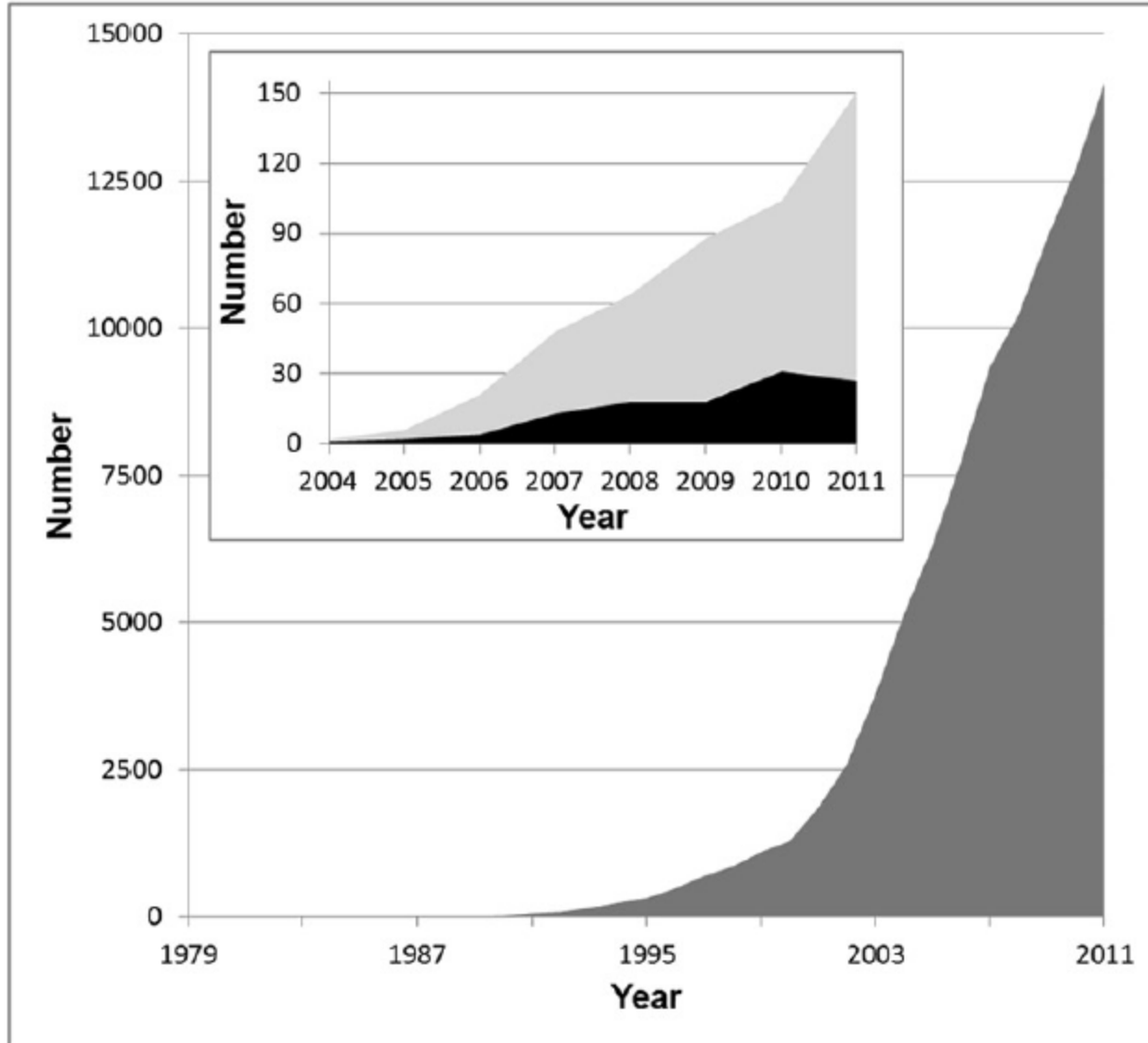
Health Banding

Engineering  
Controls

OEHS Program  
Assessment

Containment  
Validation

Process FMEA

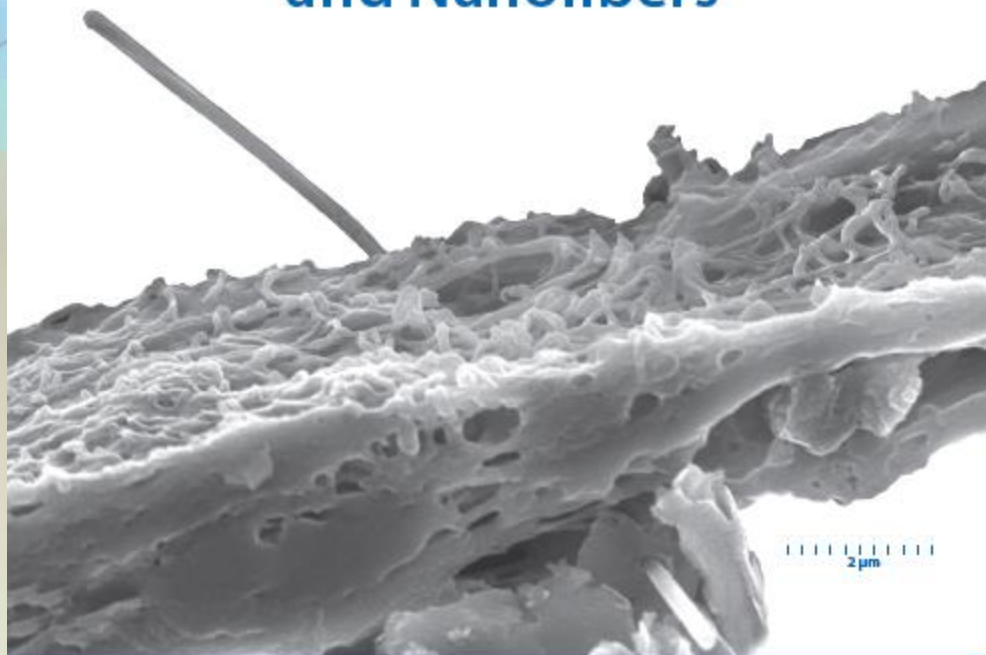


The number of publications in the field of nanotechnology is increasing exponentially. **The dark grey area in the main graph depicts the publications per year listed in the ISI Web of Knowledge database (all databases) for the search term “nano”. In the inset, the light grey area shows the search result for the keyword “nanotoxicology” and the black area the hits for “nanotoxicology AND lung”.**

Swiss Med Wkly.  
2013;143:w13758

**CURRENT INTELLIGENCE BULLETIN 65**

**Occupational Exposure  
to Carbon Nanotubes  
and Nanofibers**



DEPARTMENT OF HEALTH AND HUMAN SERVICES  
Centers for Disease Control and Prevention  
National Institute for Occupational Safety and Health



REL = 1  $\mu\text{g}/\text{m}^3$

REL is based on a  
mass dose metric

NIOSH Method 5040

Total Elemental Carbon

LOQ = 1  $\mu\text{g}/\text{m}^3$

## **New Findings on Lung Tumor Formation in Laboratory Mice Exposed to Multi-Walled Carbon Nanotubes;** V. Castranova, C. L Geraci, P. Schulte; Society of Toxicology, 2013 Annual Meeting

Mice receiving both the initiator chemical plus exposure to MWCNT were significantly more likely to develop tumors (90% incidence) and have more tumors (an average of 3.3 tumors/mouse lung) than mice receiving the initiator chemical alone (50% of mice developing tumors with an average of 1.4 tumors/lung). Additionally, mice exposed to MWCNT and to MWCNT plus the initiator chemical had larger tumors than the respective control groups. The number of tumors per animal exposed to MWCNT alone was not significantly elevated compared with the number per animal in the controls. **These results indicate that MWCNT can increase the risk of cancer in mice exposed to a known carcinogen. The study does not suggest that MWCNTs alone cause cancer in mice.**

Several earlier studies in the scientific literature indicated that MWCNT could have the potential to initiate or promote cancer. The new NIOSH study is the first to show that MWCNT is a cancer promoter in a laboratory experiment, and reports the growth of lung tumors in laboratory mice following inhalation exposure to MWCNT rather than injection, instillation, or aspiration. Inhalation exposure most closely resembles the exposure route of greatest concern in the workplace. In the study, laboratory mice were exposed to one type of MWCNT through inhalation at a concentration of 5 milligrams per cubic meter of air for five hours per day for a period of 15 days.



## Titanium Dioxide Nanoparticles (*Excerpted*)

Hongbo Shi, Ruth Magaye, Vincent Castranova and Jinshun Zhao (Particle and Fibre Toxicology 2013, 10:15)

### Gastrointestinal Absorption

TiO<sub>2</sub> NPs have also been shown to be absorbed from the GIT (25, 80, and 155 nm). TiO<sub>2</sub> NPs may be absorbed through the GIT through the lymphoid tissues surrounding it.

### Dermal Absorption

Several studies have investigated dermal penetration by TiO<sub>2</sub> NPs with results demonstrating that TiO<sub>2</sub> particles did not penetrate viable skin, even though the particle size was less than 100 nm and the SC was damaged. Further observation with **scanning electron microscopy (SEM)** showed that **although some TiO<sub>2</sub> particles had lodged into vacant hair follicles, it did not penetrate the dermis or viable epidermis.**

### Pulmonary Absorption

Muhlfeld et al. suggested that a small fraction of TiO<sub>2</sub> NPs (20 nm) are transported from the airway lumen of adult male WKY/NCrl BR rats to the interstitial tissue and subsequently released into the systemic circulation. TiO<sub>2</sub> NPs also migrated to the alveolar interstitium to a significantly greater extent than TiO<sub>2</sub> FPs after either inhalation exposure or intratracheal instillation. Studies by Wang et al. on murine brain reported that intra-nasally instilled TiO<sub>2</sub> NPs (80 nm rutile, 155 nm anatase) can be taken up by sensory nerves and translocate to the brain. Even though the inhalation, intratracheal instillation and intranasal studies in regards to pulmonary absorption are few they suggest that **TiO<sub>2</sub> NPs can translocate from the lung into the circulatory system to systemic tissue and from the nasal cavity into sensory nerves to the nervous system.** Available data suggest that the rate of NP migration to the circulatory system is low.

## Titanium Dioxide Nanoparticles (*Excerpted*)

Hongbo Shi, Ruth Magaye, Vincent Castranova and Jinshun Zhao (Particle and Fibre Toxicology 2013, 10:15)

### Acute Toxicity

Studies exposing the pulmonary system to produced both local and systemic symptoms. Research evidence demonstrates that can be absorbed through the lung or GIT into the systemic circulation and then distributed in different organs such as the liver, kidneys, spleen, or even the brain. **Distribution and accumulation of TiO<sub>2</sub> NPs in the organs could induce organ injuries and inflammatory responses.**

### Chronic Toxicity

TiO<sub>2</sub> NPs exhibit moderate toxicity, inducing pulmonary inflammatory response and enhanced proliferation of pulmonary cells at relatively high doses. In all the different study conditions, pulmonary toxicity seems to be a common finding with endpoints of oxidative stress and inflammation.

## Titanium Dioxide Nanoparticles (*Excerpted*)

Hongbo Shi, Ruth Magaye, Vincent Castranova and Jinshun Zhao (Particle and Fibre Toxicology 2013, 10:15)

### Genotoxicity

In summary, many in vivo and in vitro studies were conducted to investigate the genotoxicity of TiO<sub>2</sub> FPs and NPs, but **results are conflicting**. Some studies indicate that TiO<sub>2</sub> NPs are genotoxic, whereas the others give negative results.

### Reproductive and developmental toxicity

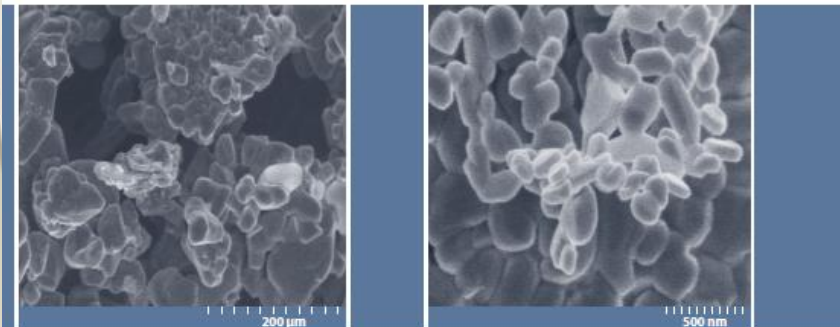
Although experimental evidence shows that absorbed TiO<sub>2</sub> particles may be able to move across the placenta into fetal tissue, **it has not yet been established whether human exposure to TiO<sub>2</sub> particles causes reproductive and developmental toxicities**.

### Carcinogenicity

Pulmonary studies support the carcinogenicity of TiO<sub>2</sub> NPs in pulmonary studies. However, exposure modes such as intragastric or dermal exposure do not indicate that TiO<sub>2</sub> NPs are carcinogenic.

**CURRENT INTELLIGENCE BULLETIN 63**

**Occupational Exposure  
to Titanium Dioxide**



REL = 2.4 mg/m<sup>3</sup> for  
Fine Aerosols  
(0.1 µm – 3 µm)

REL = 0.3 mg/m<sup>3</sup> for  
Ultrafine Aerosols  
(<0.1 µm)

REL is based on a 10-  
hr TWA

NIOSH Method 0600

Respirable Aerosol  
Sampling

## Key Toxicological Findings

### **Pulmonary Exposure To:**

- SWCNT's Causes Rapid and Persistent Fibrosis in Mice
- MWCNT's Can Reach the Intrapleural Space in Mice (Site of Mesothelioma for Asbestos)
- SWCNT's Can Interfere With Cell Division (In Petri Dish)
- Certain Nanoparticles (SWCNT's or  $\text{TiO}_2$ ) Can Cause Cardiovascular Dysfunction
- MWCNT's or  $\text{TiO}_2$  Nanowires can Induce Inflammatory Mediators in Certain Regions of the Brain

## Nanomaterial OEHS Lifecycle

Medical  
Management

Nanoparticle  
Characterization

Exposure  
Assessment

Nanotoxicology

Control Banding

Health Banding

Engineering  
Controls

OEHS Program  
Assessment

Containment  
Validation

Process FMEA

## Health Banding:

nanoTox Categorization is a logical system of classifying nanoparticles whereby each species of interest is placed into a health band based upon its ability to cause biophysical harm, Recommended Exposure Level, or other toxicological properties. The data utilized for deriving this assessment are acquired from a professional review of the current toxicological literature and summarizes available knowledge as of the date of reporting.

The study typically offers the following toxicological information:

*Common Applications and Environments*

*Physicochemical Properties*

*Environmental and Toxicological Mode(s)/Mechanism(s) of Action*

*Toxicokinetics*

*Human Health Effects Summary*

*Animal Toxicology Summary*

*Recommended Exposure Limit (REL)*

*Industrial Hygiene Sampling and Analytical Method*

*Medical Surveillance*

*Environmental Fate and Effects*

*Categorization*

*References*

# nanoTox Categorization – GHS Compliant

Criteria	Nanomaterial Categorization				
	E (5)	D (4)	C (3)	B (2)	A (1)
REL	< 1 µg/m <sup>3</sup>	1 to < 10 µg/m <sup>3</sup>	10 to <100 µg/m <sup>3</sup>	0.10 to <1 mg/m <sup>3</sup>	>1 mg/m <sup>3</sup>
Acute Toxicity - Oral	Super Toxic	Extremely Toxic	Highly Toxic	Moderately Toxic	Slightly Toxic
Acute Toxicity - Dermal	Super Toxic	Extremely Toxic	Highly Toxic	Moderately Toxic	Slightly Toxic
Acute Toxicity - Inhalation	Super Toxic	Extremely Toxic	Highly Toxic	Moderately Toxic	Slightly Toxic
Aspiration Hazard	Moderate to Severe			None to Moderate	
Corrosion/Irritation - Skin	Extreme	Severe to Extreme	Moderate to Severe	None to Moderate	None
Corrosion/Irritation - Eye	Severe to Extreme		Moderate	None to Moderate	
Respiratory Sensitization	Severe to Extreme		Moderate	None to Moderate	
Skin Sensitization	Severe to Extreme		Moderate	None to Moderate	
Germ Cell Mutagenicity	Severe		Yes	None	
Carcinogenicity	Defined Medical Case Studies		Suspected-Confirmed Animal		Negative
Reproductive Toxicity - Fertility	Moderate to Known (Lactation)		Slight to Moderate		None to Slight
Reproductive Toxicity - Development	Moderate to Known		Slight to Moderate		None to Slight
Specific Target Organ Toxicity - Single Dose:	Severe to Extreme		Mild to Severe		None to Mild
Specific Target Organ Toxicity - Repeated Dose:	Moderate to Severe			None to Moderate	





4111 Todd Lane, Suite 200  
 Austin, TX 78744  
 Ph: 512-864-2002  
 Fax: 512-864-2831  
[www.nanotox.com](http://www.nanotox.com)

**NIOSH – Current Intelligence Bulletin (Nov 10' Draft)**

**Categorization for: Carbon Nanotubes & Fibers**  
**CAS#s: 133068-56-6, 7440-44-0 and 7782-42-5**

**Common Application and Environment:** Carbon nanotubes and fibers are used in numerous industrial and biomedical applications, including electronics, lithium-ion batteries, solar cells, super capacitors, reinforced plastics, micro-fabrication conjugated polymer activators, biosensors, enhanced electron-scanning microscopy imaging techniques, and in pharmaceutical/biomedical devices for bone grafting, tissue repair, drug delivery, and medical diagnostics<sup>1</sup>. CNT and CNF can be encountered in facilities ranging from research laboratories and production plants to operations where CNT and CNF are processed, used, disposed, or recycled. The extent of worker exposure to CNT and CNF is poorly understood, but workplace exposure measurements of CNT<sup>2,3,4,5</sup> and CNF<sup>6,7</sup> indicate the range of environments in which these engineered nanoparticles occur.

**Environmental Pharmacology Mechanism of Action:** The results of subchronic animal inhalation studies involving CNT's and fibers showed no systemic toxicity but exposure caused hyperplastic responses in the nasal cavity and upper airways (larynx and trachea) along with granulocytous inflammation in the lung and in lung-associated lymph nodes at all exposure concentrations<sup>8</sup>. The incidence and severity of the effects were concentration related. No lung fibrosis was observed but pronounced alveolar lipoproteinosis did occur.

**Pharmacokinetics:** Of biological relevance, CNT's and CNF's are poorly soluble, although functionalization and surface treatment influences their ability to be degraded in biological systems<sup>9</sup>. Nanopharmacokinetic studies—being quite different from classical approaches for drugs and chemicals—were mainly focused on those physiological functions represented by cellular recognition, opsonization, adhesion, and uptake processes. Some points might be kept into consideration. The first is that for nanomaterials, decay in blood concentrations might be related to the compound movement into tissues from which further excretion does not occur. Indeed, when intravenously injected, most of the administered tend to accumulate in the liver and to be sequestered at reticuloendothelial system bound to tissue proteins. In these cases, blood T1/2 may result paradoxically short. The second is that nano-materials may also be transported through lymphatic ways and this fact may complicate pharmacokinetic analysis based on blood tests. Another important implication is that all such transported materials have the potential to interact with the immune system resident in regional lymph nodes<sup>10</sup>.

**Human Health Effects Summary:** No epidemiological studies of workers producing or using CNT were available.

**Animal Toxicology Summary:** Histopathology of lungs of exposed animals showed alveolar macrophages containing black particles; however, there was no observed inflammation or tissue damage. Systemic immunosuppression was observed after 14 days, although without a clear concentration-response relationship. Mitchell et al. [2009] reported that the immunosuppression mechanism of MWCNT

**Incorporation of Single and Multi Walled - Melt Processing (2007).**

**Introduction:** Carbon Nanotubes (CNT) are a class of A-E based nanomaterials that possess unique properties, along with the ability to be processed and incorporated into a wide range of materials. CNTs are classified as nanotubes (CNTs) or nanofibers (CNFs) depending on their diameter. Single CNTs typically have an outer diameter of less than 10 nm, while CNFs have diameters ranging from 10 nm to 100 nm. CNTs and CNFs are used in a variety of applications, including electronics, composites, and biomedical devices. The incorporation of CNTs and CNFs into polymers via melt processing is a promising route for their large-scale production and integration into commercial products. This paper discusses the challenges associated with the melt processing of CNTs and CNFs, including their poor solubility and high aspect ratio, and presents a strategy for their incorporation into polymers via melt processing. The strategy involves the use of a compatibilizer to improve the dispersion of CNTs and CNFs in the polymer matrix. The results show that the use of a compatibilizer significantly improves the dispersion of CNTs and CNFs in the polymer matrix, and that the resulting composites exhibit enhanced mechanical properties. The paper also discusses the challenges associated with the characterization of CNTs and CNFs, and presents a strategy for their characterization via Raman spectroscopy. The results show that Raman spectroscopy is a powerful tool for the characterization of CNTs and CNFs, and that it can be used to determine the structure, purity, and concentration of CNTs and CNFs in a sample.

**1. Liu, Y.H., Bi, G.Y., Liu, F.H., Liu, C.H., Liu, Y.L. (2007) *Journal of Applied Polymer Science* 104(1):1-10**

**2. Jansson, Y., Gault, E., Elshorbagy, M., Wirth, B.C. (2007) *Journal of Applied Polymer Science* 104(1):1-10**

**3. Liu, Y.H., Bi, G.Y., Liu, F.H., Liu, C.H., Liu, Y.L. (2007) *Journal of Applied Polymer Science* 104(1):1-10**

**4. Liu, Y.H., Bi, G.Y., Liu, F.H., Liu, C.H., Liu, Y.L. (2007) *Journal of Applied Polymer Science* 104(1):1-10**

**5. Liu, Y.H., Bi, G.Y., Liu, F.H., Liu, C.H., Liu, Y.L. (2007) *Journal of Applied Polymer Science* 104(1):1-10**

**6. Liu, Y.H., Bi, G.Y., Liu, F.H., Liu, C.H., Liu, Y.L. (2007) *Journal of Applied Polymer Science* 104(1):1-10**

**7. Liu, Y.H., Bi, G.Y., Liu, F.H., Liu, C.H., Liu, Y.L. (2007) *Journal of Applied Polymer Science* 104(1):1-10**

**8. Liu, Y.H., Bi, G.Y., Liu, F.H., Liu, C.H., Liu, Y.L. (2007) *Journal of Applied Polymer Science* 104(1):1-10**

**9. Liu, Y.H., Bi, G.Y., Liu, F.H., Liu, C.H., Liu, Y.L. (2007) *Journal of Applied Polymer Science* 104(1):1-10**

**10. Liu, Y.H., Bi, G.Y., Liu, F.H., Liu, C.H., Liu, Y.L. (2007) *Journal of Applied Polymer Science* 104(1):1-10**

8. Ma-Hock L, Trivelpiece S, Strauss V, Ravenzwaag B, Landsiedel R (2009) *Occupational Safety and Health*

9. Kagan VE, Kouchko N, Yamamoto N, Kappeler K, Kato-Saito Y, Kostopoulou M, et al. (2009) *Occupational Safety and Health*

10. NIOSH (2009) *Occupational Safety and Health*

11. NIOSH (2009) *Occupational Safety and Health*

12. NIOSH (2009) *Occupational Safety and Health*

13. NIOSH (2009) *Occupational Safety and Health*

14. NIOSH (2009) *Occupational Safety and Health*

15. NIOSH (2009) *Occupational Safety and Health*

16. NIOSH (2009) *Occupational Safety and Health*

17. NIOSH (2009) *Occupational Safety and Health*

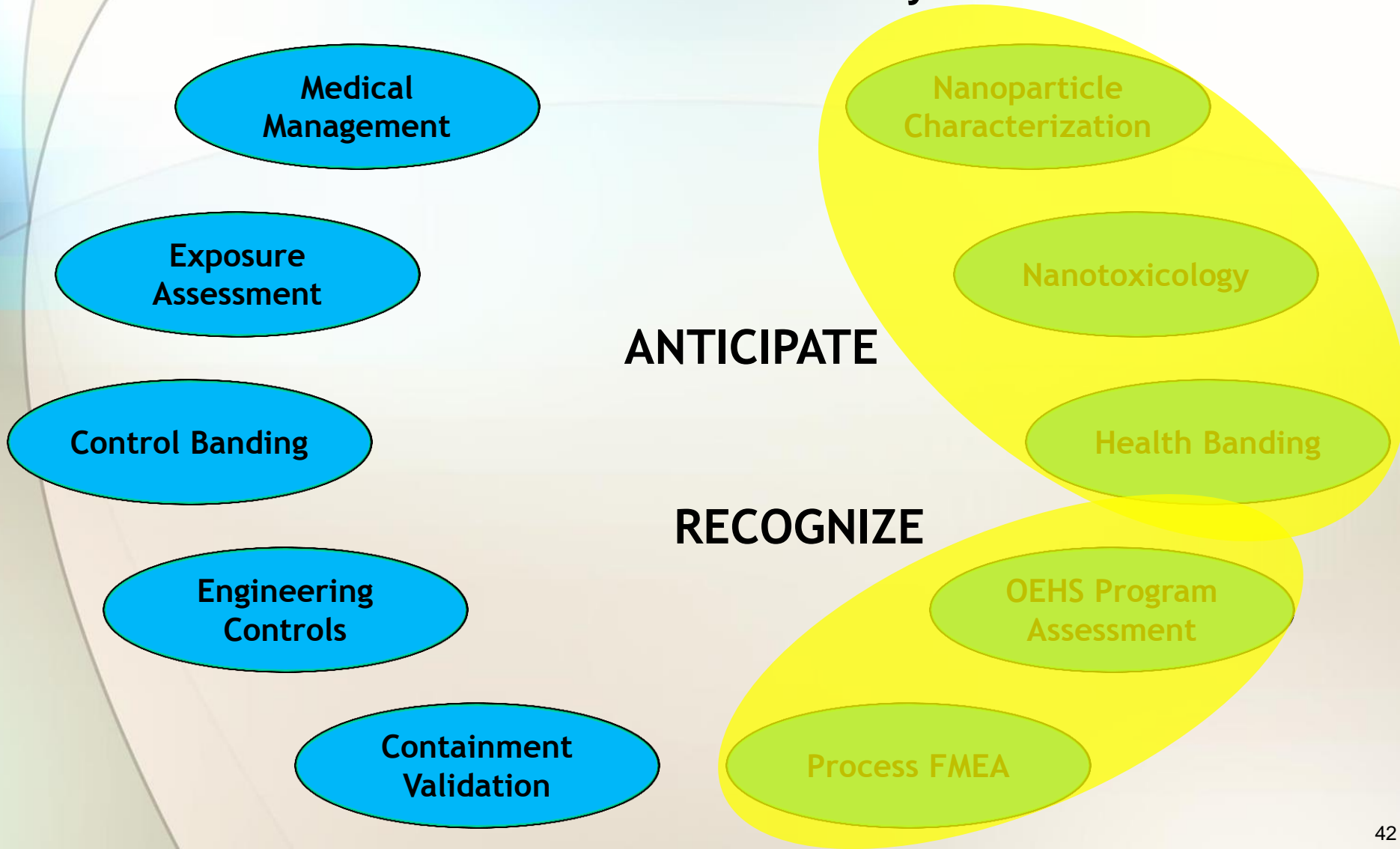
18. NIOSH (2009) *Occupational Safety and Health*

19. NIOSH (2009) *Occupational Safety and Health*

20. NIOSH (2009) *Occupational Safety and Health*

NIOSH-Carbon Nanotubes & Fibers Category D on a Scale of A-E

## Nanomaterial OEHS Lifecycle



## OEHS Program Assessment:

- Designed to Minimize Burden and Expedite Evaluation
  - *Based on Interviews and OEHS Program Experience*
  - *Minimizes Cost by Fast-Tracking the Assessment Process*
  - *Provides Cliental With OEHS Resources Needed for Compliance*
- Utilizes a Comprehensive OEHS Assessment Process
  - Fundamental OEHS Program Elements (*XX Facets*)
  - Hazard Identification & Evaluation (*XX Facets*)
  - Exposure Containment & Control (*XX Facets*)
  - Communication, Education & Training (*XX Facets*)
- Yields a Living OEHS Program (HASP Compliant)
  - Client Updateable as Program Changes are Implemented




# nanoTox OEHS Assessment Services

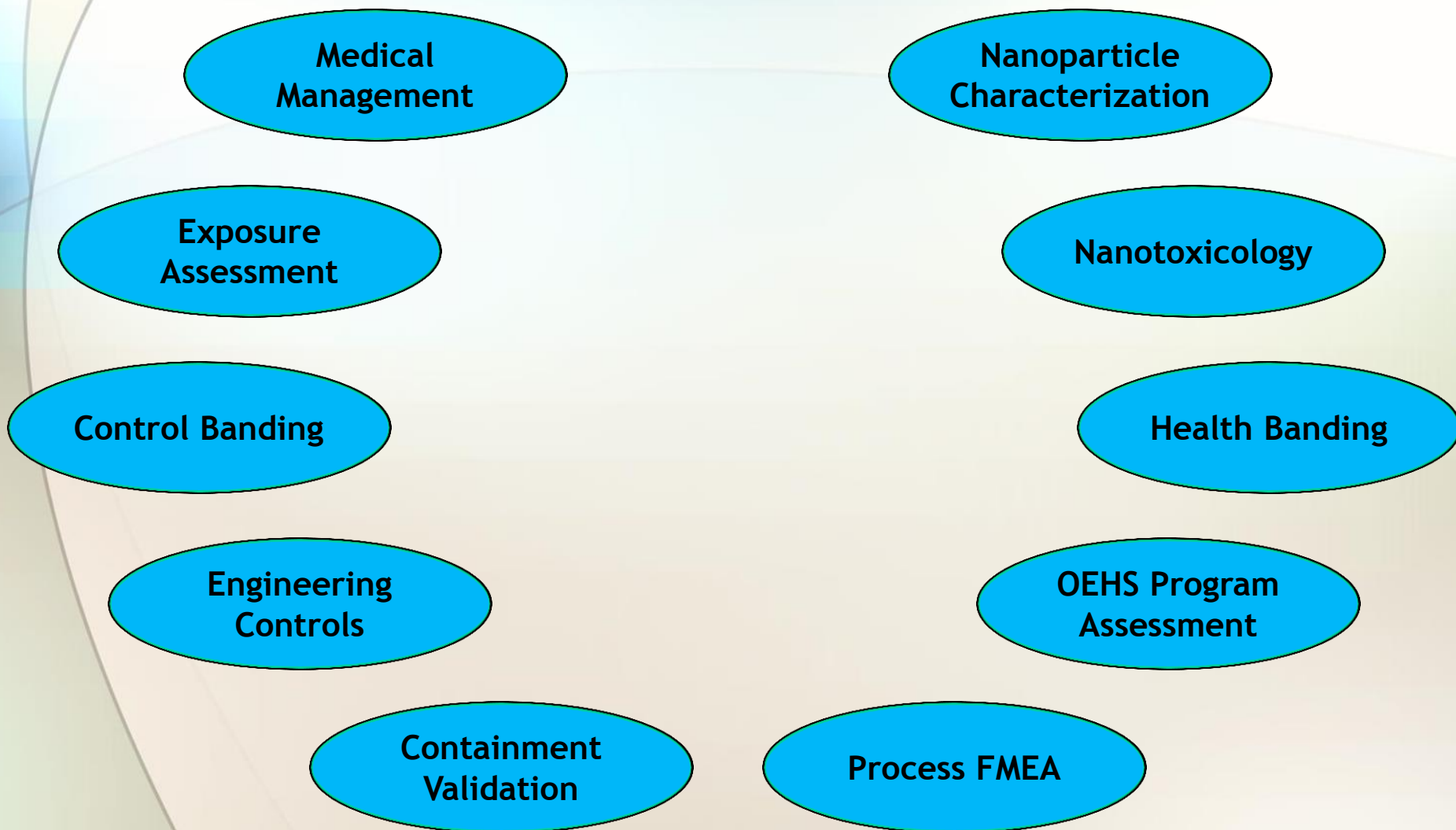
- Fundamental OEHS Program Elements
  - *Is there a demonstrated commitment to OEHS?*
  - *Does a viable and robust OEHS program exist?*
  - *Is regulatory compliance more than a day-to-day requirement?*
  - *Do OEHS initiatives have senior management participation?*
  
- Hazard Identification and Evaluation
  - *Does information exists relative to environmental fate & effect?*
  - *Is appropriate technology implemented to minimize exposure?*
  - *Do health surveillance programs exist and are they sufficient?*
  - *Are all processes defined by TWA's exposure levels?*

# nanoTox OEHS Assessment Services

- Exposure Containment & Control
  - *Do exposure controls consistently rely on engineering practices?*
  - *Are facilities in place to contain and control exposures?*
  - *Do preventative maintenance & change control programs exist?*
  - *Are worker exposures continuously monitored and controlled?*
  
- Communication, Education & Training
  - *Is training at the appropriate levels available and provided?*
  - *Do changes in process controls occur based on exposure?*
  - *Is there employee engagement in OEHS at all levels?*
  - *Are exposure and medical monitoring results communicated?*

 <p><b>Occupational Health Services</b></p> <p><b>NANOMANUFACTURING GAP ANALYSIS</b></p> <p>Comprehensive Occupational Health Assessment Criteria</p> <ol style="list-style-type: none"> <li>PROGRAM MANAGEMENT</li> <li>HAZARD IDENTIFICATION AND EVALUATION</li> <li>EXPOSURE CONTROLS KEY ELEMENTS RELATED ELEMENTS</li> <li>COMMUNICATION, EDUCATION AND TRAINING</li> </ol> <p>Evaluation Criteria (EC)</p> <p>D - Do not have</p> <p>N - Needs improvement / Partially meets industry standards</p> <p>M - Meets industry standards</p> <p>E - Exceeds industry standards</p> <p>NA - Not applicable</p>	<p>handling issues</p> <p>the organization in</p> <p>of nanomaterials.</p> <p>(EC); Describe</p> <p>ment improvements</p> <p>a in:</p> <p>r potential</p> <p>y process changes or</p> <p>chemicals prior to</p> <p>btained from</p> <p>d environmental</p> <p>tribe</p> <p>guideline for all</p> <p>prior to handling</p> <p>ictured and new</p> <p>odegradability) and</p>	<p>ce (EC); Describe</p> <p>, nonmonotonic and</p> <p>uning (including</p> <p>roduction, and</p> <p>to manufacture.</p> <p>apability of</p> <p>at. (EC); Describe</p> <p>); Describe</p> <p>ver all industrial</p> <p>equately</p> <p>r potential</p> <p>cess equipment and</p> <p>TION (EC); Basis</p> <p>are</p> <p>ressure) to the other</p> <p>to ensure that these</p> <p>rest of the facility.</p> <p>pressure</p> <p>tribe</p> <p>ontrols rather than</p> <p>ce, including</p> <p>rocess points and</p> <p>odegradability) and</p>	<p>is closed systems or</p> <p>ipping, isolators, vertical</p> <p>ivalent containment</p> <p>e potential for exposure.</p> <p>e, such as using closed</p> <p>tribe</p> <p>such as unwanted</p> <p>ne contaminants at the</p> <p>minimize exposures, su</p> <p>e capture containment; a</p> <p>ilated enclosures or</p> <p>r removal of exposure</p> <p>odifications of enclosur</p> <p>ures and isolator</p> <p>of all hoods and duct</p> <p>aintenance and</p> <p>ices including</p> <p>Describe</p> <p>910.134 including</p> <p>tribe</p> <p>quipment and</p> <p>be</p> <p>stimated for feasibility</p> <p>nges to minimize or</p> <p>ing phases for</p> <p>ated during the</p> <p>g a powder weighing</p> <p>contaminants. (EC);</p>	<p>d for process control</p> <p>ied air respirators</p> <p>ential is possible, as</p> <p>scriba</p> <p>tribe</p> <p>a of wastewater and</p> <p>Describe</p> <p>comes related to and</p> <p>posure to</p> <p>d to take appropriate</p> <p>ffectively addresses</p> <p>. (EC); Describe</p> <p>S (EC); Basis</p> <p>g</p> <p>ment</p> <p>(EC); Basis</p> <p>s, scoops, etc.);</p> <p>rotective equipment</p> <p>cribe</p> <p>ossible to</p> <p>cribe</p>	<p>iled actions</p> <p>potentially</p> <p>it includes</p> <p>of a new</p> <p>her exposures</p> <p>berstanding of</p> <p>ards of</p> <p>ent. (EC);</p>
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## Nanomaterial OEHS Lifecycle





# Process Characteristics that Affect Exposure

Less	Action	More
Closed	Operation	Open
Low Energy / Velocity	Process	High Energy / Velocity
Low $\Delta p$ / Temp	Pressure	High $\Delta p$ / Temp
None	Transfers	Multiple
Well	Training	Poorly
None Required	Operator Skill	Highly Dependent
Routine	Task Type	Non Routine
Short	Duration	Long
One Operation	Frequency	Multiple Operation

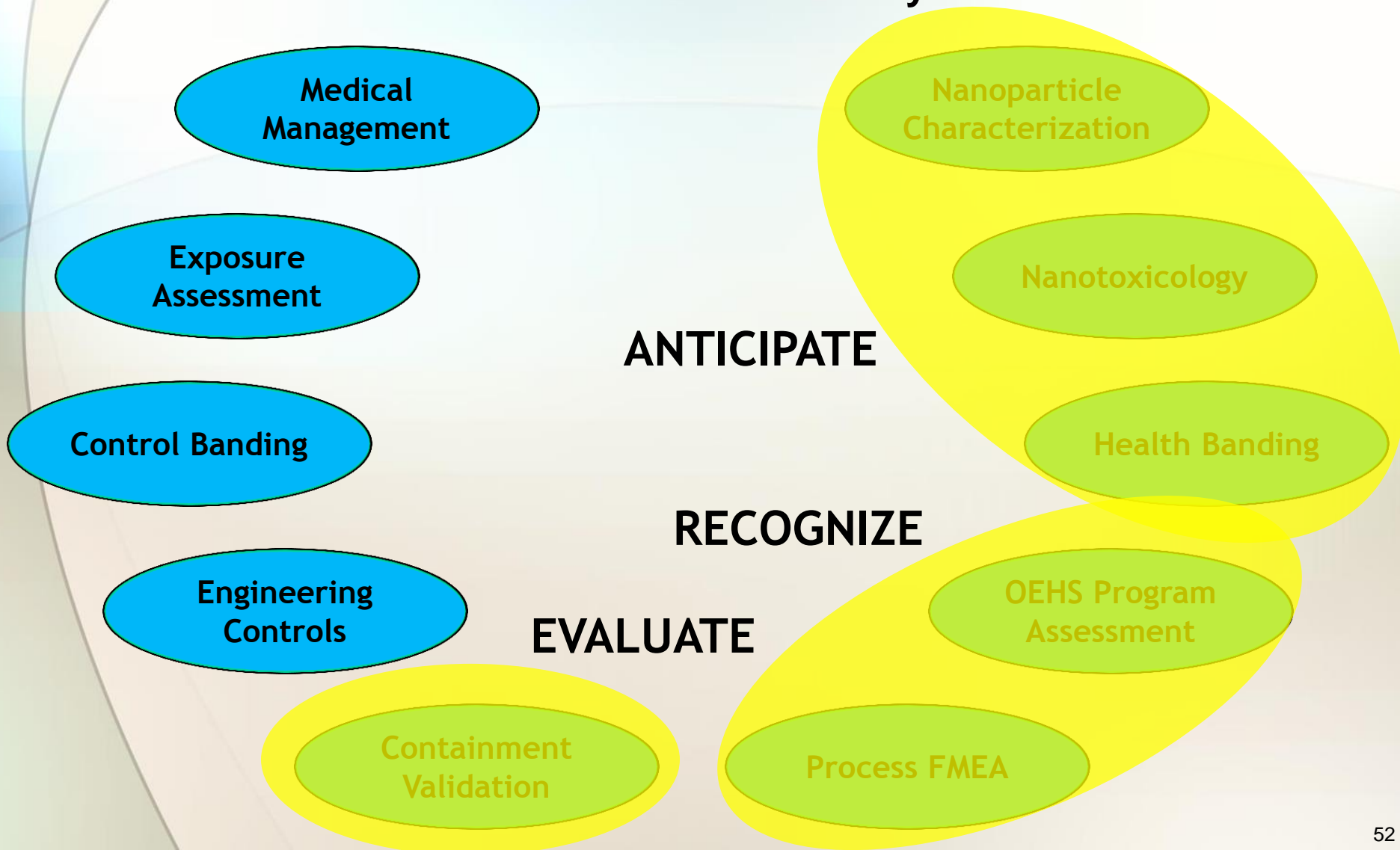
## Sèvres - Cité de la céramique (Founded in 1738)



## Facility Characteristics that Affect Exposure

Better	Feature	Worse
- Ve to Corridor	Pressure	+ Ve to Corridor
Two stage + Ve buffer	Airlock	Single stage no buffer
Isolator	ECM	LEV
HEPA Terminals	Filtration	No HEPA
Away from Access	Airflow	Towards Access

## Nanomaterial OEHS Lifecycle



## Containment Validation

**Validation refers to establishing documented evidence that a process or system, when operated within established parameters, can contain contaminants effectively and reproducibly to assure the protection of workers who may interact with the system.**

Containment, by definition, is the action of preventing a hostile force from expanding into other areas. In the nanotechnology arena, this takes on significant proportions, particularly in processing and laboratory environments, extending to the very fundamentals of building design, validation and process management, and determining the success of pivotal research and development (R&D) projects.

Containment encompasses the procedural steps required to manage nanomaterials within a known and fixed parameter; this includes the measures employed to prevent both the release of these agents, which often present a hazard to the surrounding environment, and the ingress of contaminants into a sensitive and controlled process.

## Nanomaterial OEHS Lifecycle

Medical  
Management

Exposure  
Assessment

Control Banding

Engineering  
Controls

Containment  
Validation

Nanoparticle  
Characterization

Nanotoxicology

Health Banding

OEHS Program  
Assessment

Process FMEA

**ANTICIPATE**

**CONTROL**

**RECOGNIZE**

**EVALUATE**



Protecting your  
laboratory environment

**LABCONCO.**

**nanoTox**  
safety in a small world

# Low-Flow Ventilated Balance Enclosure (*XPert® Nano*)

- Provides user protection
- Safe containment of hazardous powders, particulates and materials during nanomaterial manipulation
- Completely stainless interior is used for static dissipating properties.
- Optional Ionizer for static dissipation on instruments, utensils, etc placed inside of the unit





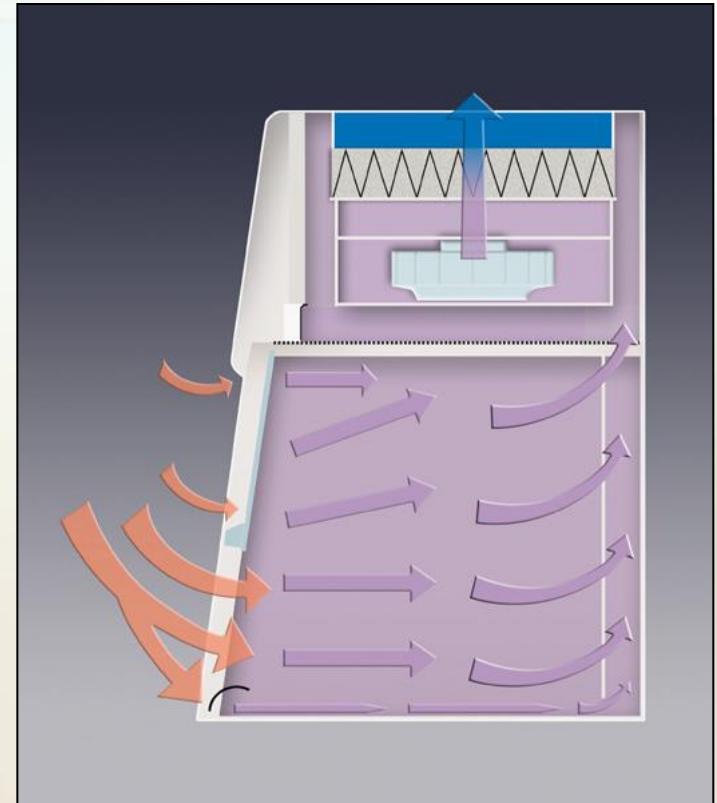
Protecting your  
laboratory environment

**LABCONCO.**

**nanoTox**  
safety in a small world

# Common Functionality

- Turbulence is the enemy of containment
- Performance enhancing features
  - Upper Air Dilution
  - Side entry air foils
  - Clean-Sweep™ Air Foil
  - Upper containment sash foil
  - Patented Rear Baffle
- Interfering Air currents
  - Placement of the equipment
  - Alternate sources (humans)





## Engineering Controls:

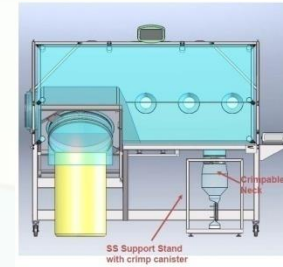
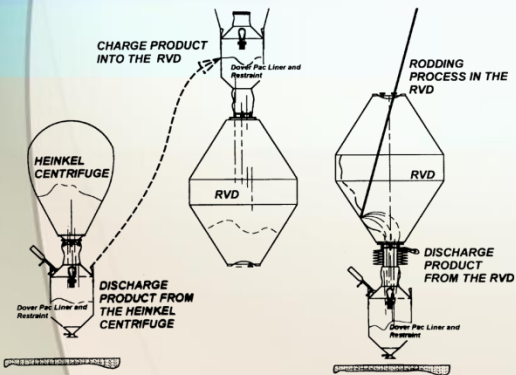


Courtesy of Laura Hodson, MSPH, CIH; NIOSH, 2010  
*"Engineering Case Studies: Nanomaterials"*

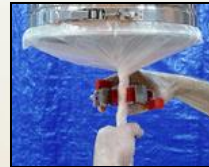
# ***The Role Of Flexible Technologies In Absolute Containment***

**Toxicology, Industrial Hygiene & Medical Management**

# Evolution of Engineered Controls



Pharma



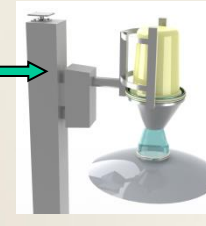
Nano

1997

2006

Today

BioPharm



Flexible Technologies may be new to Nanotech but, it has been in use for decades in other industries:



Semiconductor – Used for small scale development



Space Program/Military/CDC – Space Suit, landing systems, inflatable solar collection grids, field collection and isolation systems, fuel tanks, dismantling chemical and biological weapons



Asbestos/Mold Abatement & HAZMAT– Flexible systems to isolate and remove.



Nuclear - Flexible systems to allow maintenance and removal.

## Crimp Removal Tool in Action



Designed & Sized For  
Use With ILC Dover  
DoverPac® & ILC Dover  
Continuous Liner®  
Systems.



Injection molded  
crimps with integrated  
caps.



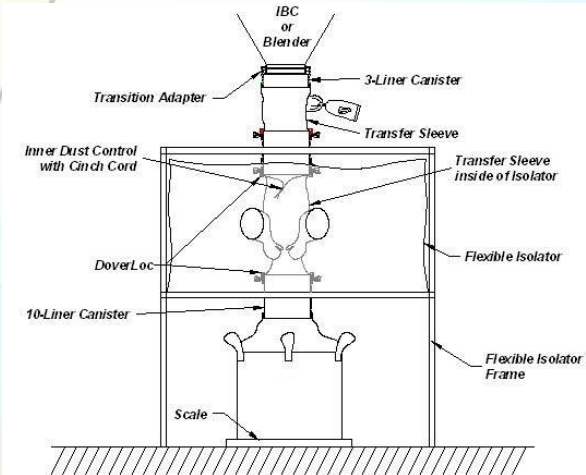
Installation Tool  
designed to install and  
position both crimps  
onto the liner in one  
operation.

## Flexible Containment Performance - Pharma Industry Experience

Method	Operation	Personal (micrograms/m <sup>3</sup> )	Area (micrograms/m <sup>3</sup> )
ILC Dover Pac & Crimp System	Reactor Charging	0.8 - 23 Mean 4.6	0.01 - 0.9
Continuous Liner (ILC Crimp System)	Blender Discharge in a Pack Out Booth	0.4 + 0.3	0.42 + 0.08
Continuous Liner (ILC Crimp System)	Conical Dryer Discharge in a Pack Out Booth	0.12 + 0.08	0.10 + 0.04
Continuous Liner (ILC Crimp System)	Discharging and Sampling from Cone Mill a Pack Out Booth with Door fitted with Glove Ports	> 0.05	> 0.05
Bagging in/out (ILC Crimp System)	Loading Isolator, Milling, and Sampling	> 0.05*	> 0.05

Airborne Concentrations (TWA / Time of Operation)

# Process Containment



Dual Neck FIBC Vessel Offload



Isolator Offload



Lab Enclosures



Enclosure and Continuous Liner offload



Enclosed Granulator



Fluid Bed Processor

## Containment Results (SMEPAC Protocols)

ILC Dover Enclosure System	Test Material	OBZ	*OBZ-TWA ( $\mu\text{g}/\text{m}^3$ )	Comment (No. of operators)
Granulator	Lactose	0.1120-0.0108	0.0026-0.0027	Operation (2)
Granulator	Lactose	0.0247-0.3000	0.0027-0.0331	Cleaning (2)
Drying Oven	Lactose	0.0395-0.0416	0.0026-0.0028	Operation (2)
Drying Oven	Lactose	0.0142-0.0630	0.0026-0.0037	Cleaning (3)

Granulator

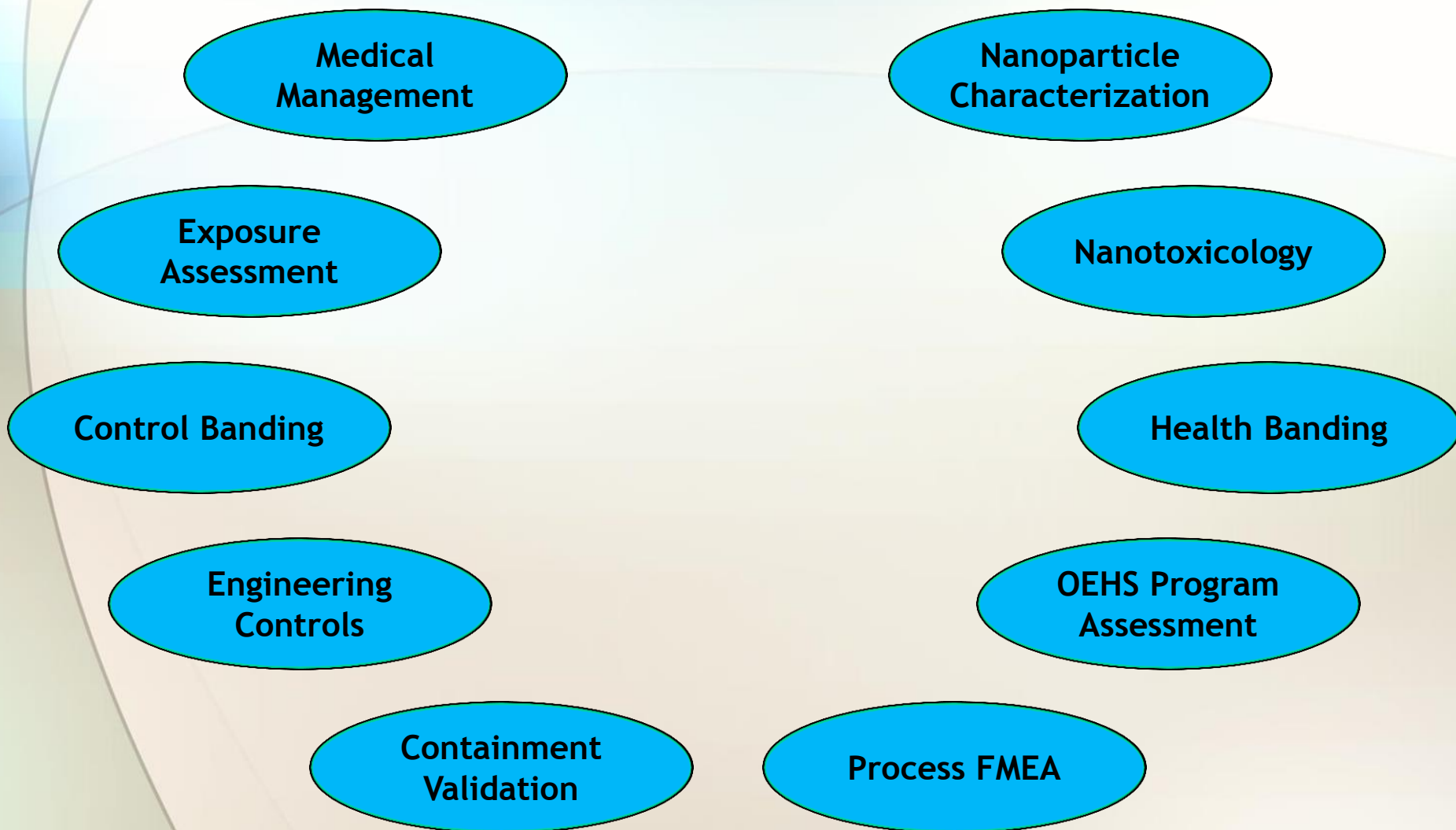


Tray Dryer





## Nanomaterial OEHS Lifecycle



## Control Banding:

- \* *Control Banding is a complementary approach to protecting worker health by focusing resources on exposure controls.* Since it is not possible to assign a specific Occupational Exposure Limit to every chemical in use, a chemical is assigned to a "band" for control measures, based on its health hazard categorization, the amount of chemical in use, and its volatility/dustiness.
- \* *The outcome is one of four recommended control strategies:*
  - *Employ good industrial hygiene practice*
  - *Use local exhaust ventilation*
  - *Enclose the process*
  - *Seek the advice of a specialist*
- \* *Industrial hygiene expertise is not replaced - specific operating knowledge and professional judgment are required for implementation of the best "reasonably practicable" combination of controls to minimize risks to workers.*

# Traditional "Control Banding" Systems

	Low Dustiness	Medium Dustiness	High Dustiness
<b>Hazard Group A</b>			
Small	1	1	1
Medium	1	1	2
Large	1	2	2
<b>Hazard Group B</b>			
Small	1	1	1
Medium	1	2	2
Large	1	3	3
<b>Hazard Group C</b>			
Small	1	1	2
Medium	2	3	3
Large	2	4	4
<b>Hazard Group D</b>			
Small	2	2	3
Medium	3	4	4
Large	3	4	4
<b>Hazard Group E</b>			
For all hazard group E substances, choose control approach 4			

## Parameters

- Amount Used
- Dustiness
- Hazard Group (R-Phrase)

## Control Approach

1. General Ventilation
2. Engineering Control
3. Containment
4. Specialist Advice



Adapted from ILO

## Nanomaterial OEHS Lifecycle

Medical  
Management

Exposure  
Assessment

Control Banding

Engineering  
Controls

Containment  
Validation

**CONFIRM**

**ANTICIPATE**

**CONTROL**

**RECOGNIZE**

**EVALUATE**

Nanoparticle  
Characterization

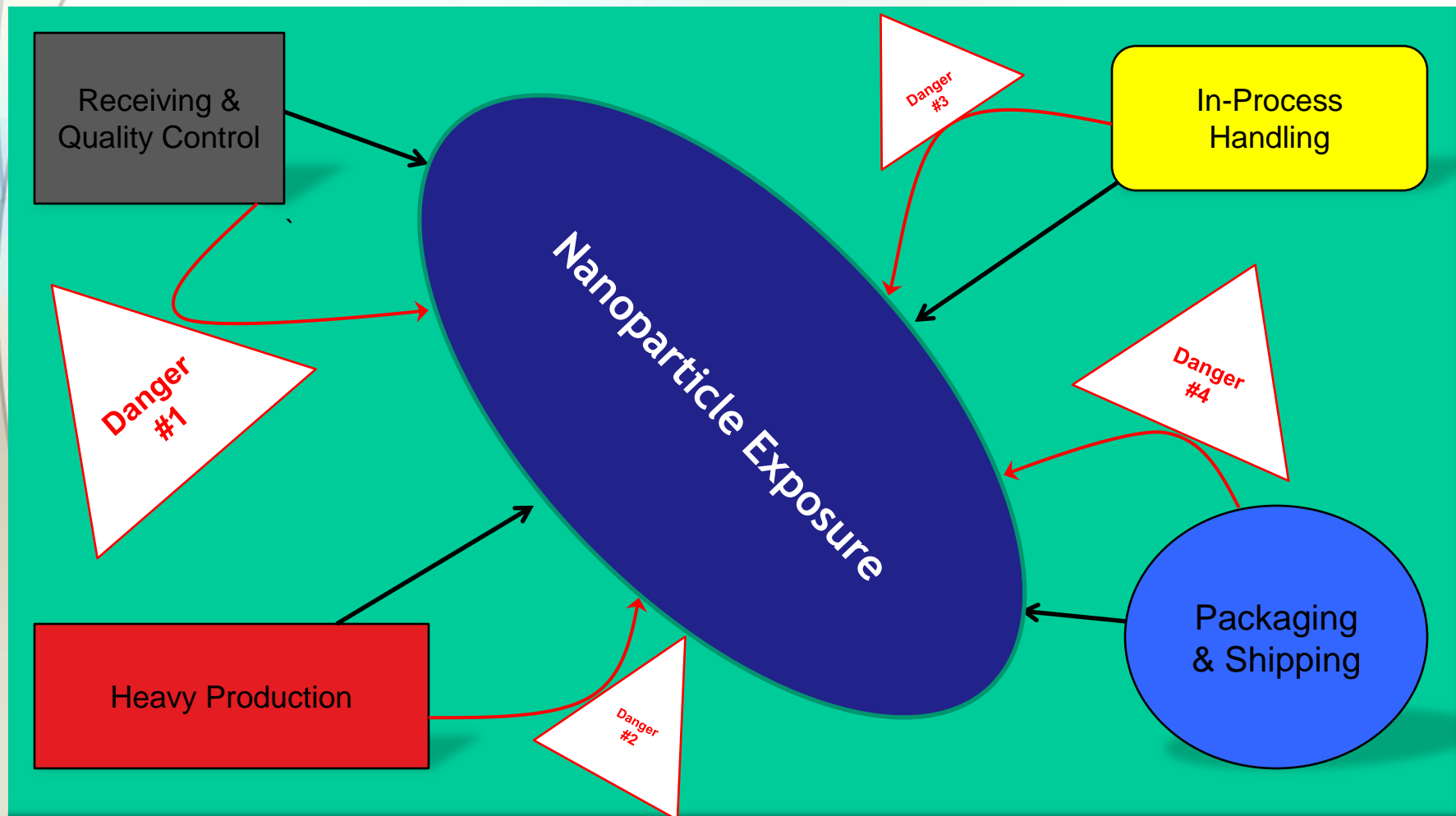
Nanotoxicology

Health Banding

OEHS Program  
Assessment

Process FMEA

## Exposure Assessment



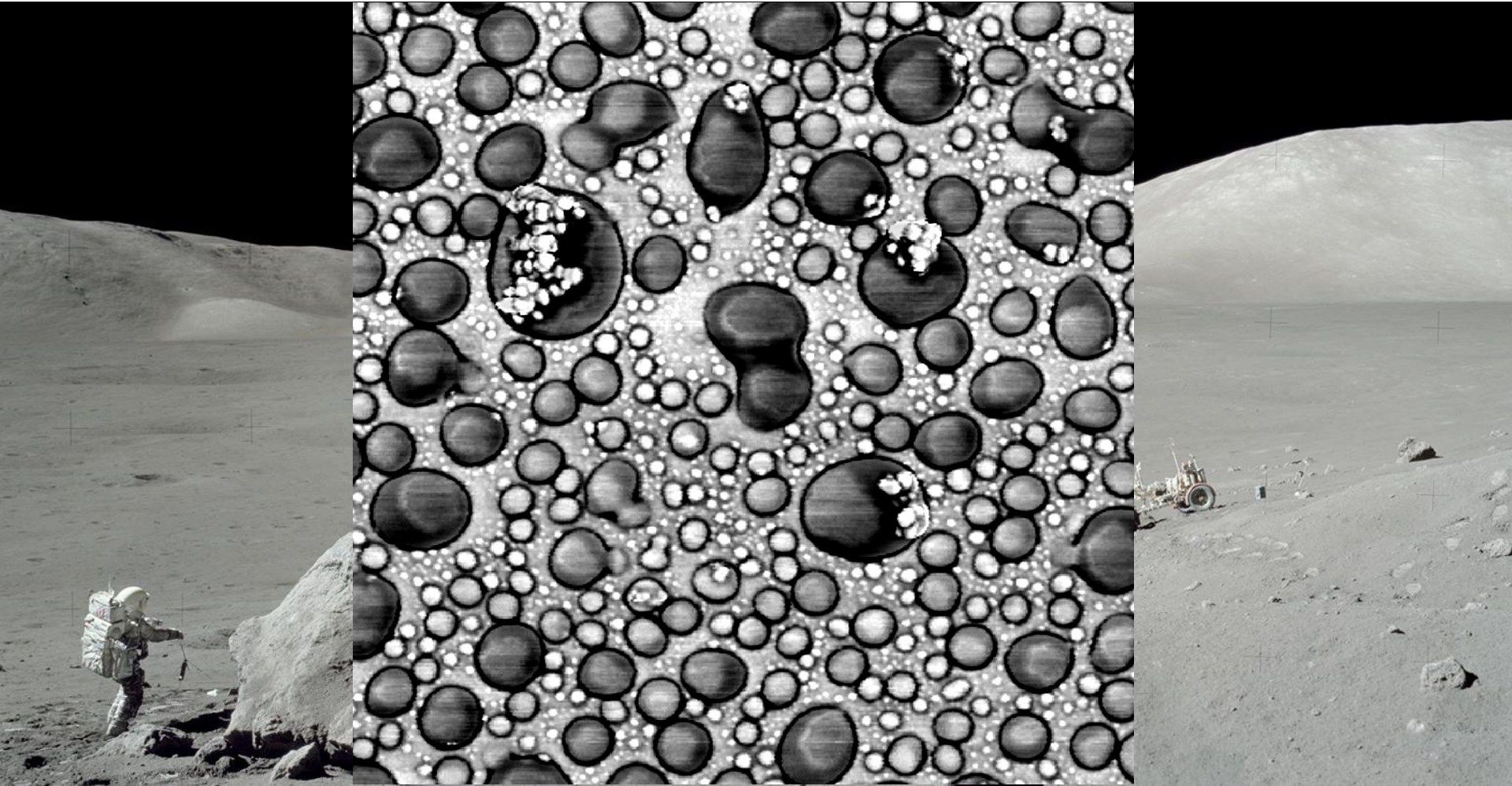
# What to Measure? To Measure is to Compare!



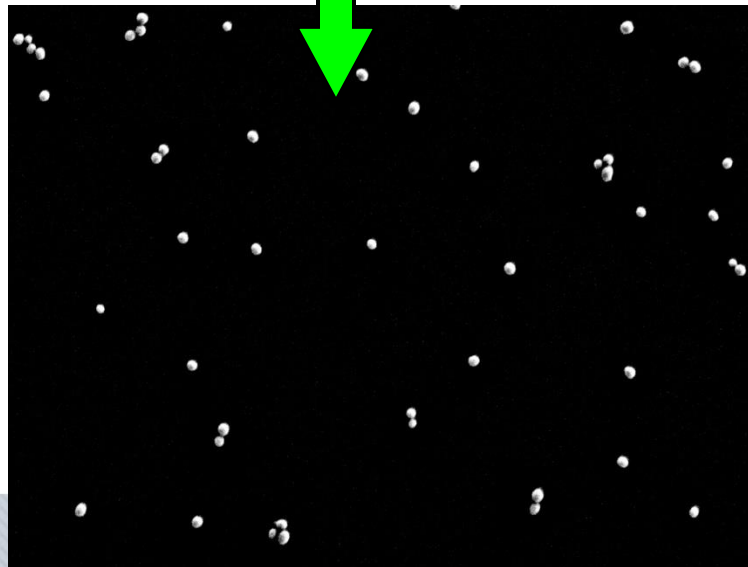
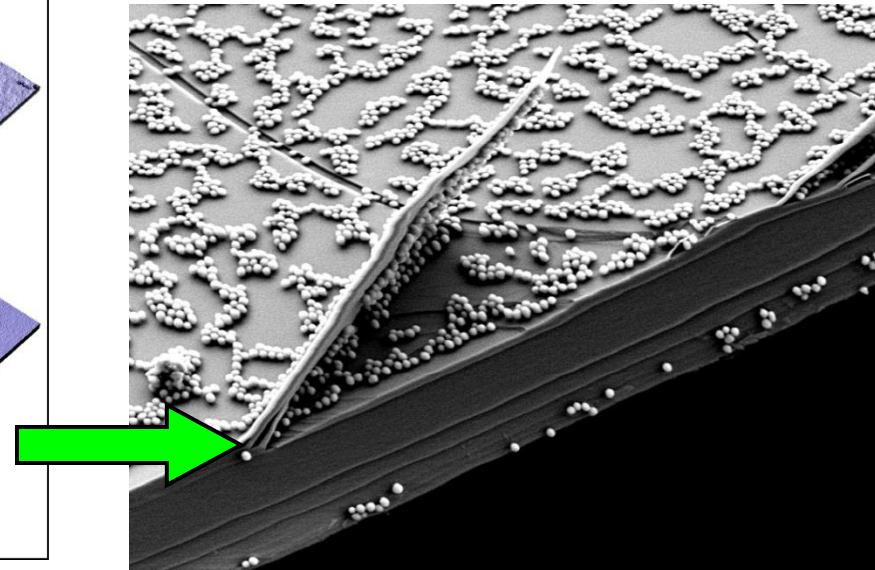
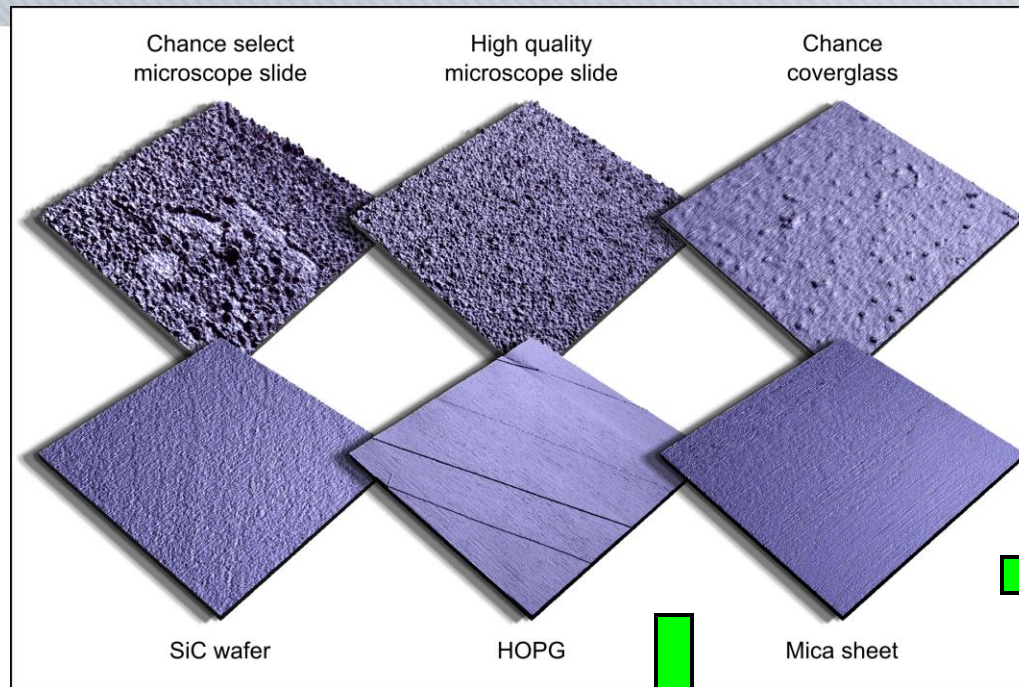
# What to Measure? To Measure is to Compare!



# What to Measure? To Measure is to Compare!





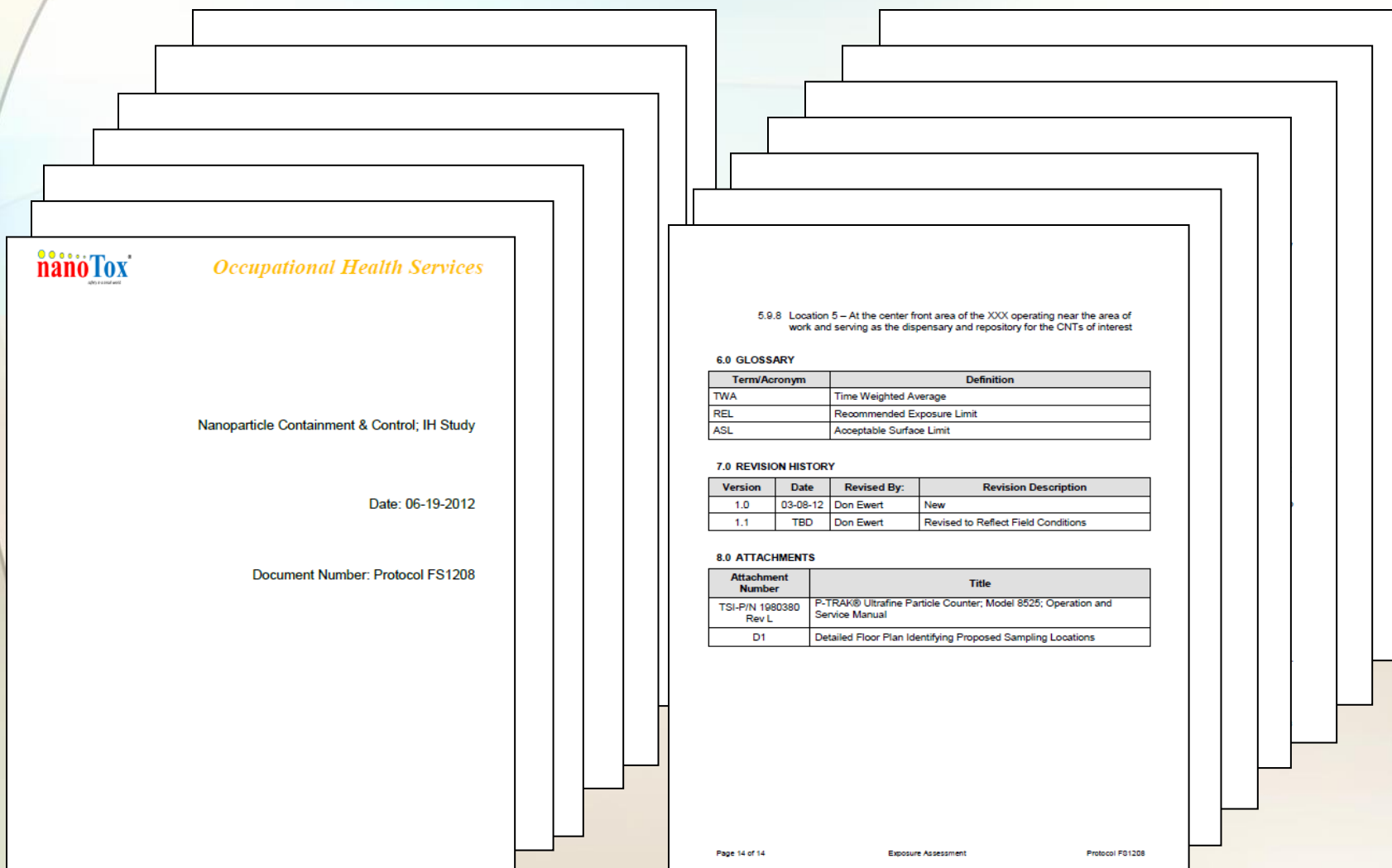


- Method of Collection and Deposition
- Choice of substrate
- Surface quality
- Surface chemistry
- Surface concentration of particles...

□ Collaboration ENSTA / School of Mines (JF Hochepped)



# Establishing a Written Assessment Protocol



Occupational Health Services

Nanoparticle Containment & Control; IH Study

Date: 06-19-2012

Document Number: Protocol FS1208

5.9.8 Location 5 – At the center front area of the XXX operating near the area of work and serving as the dispensary and repository for the CNTs of interest

**6.0 GLOSSARY**

Term/Acronym	Definition
TWA	Time Weighted Average
REL	Recommended Exposure Limit
ASL	Acceptable Surface Limit

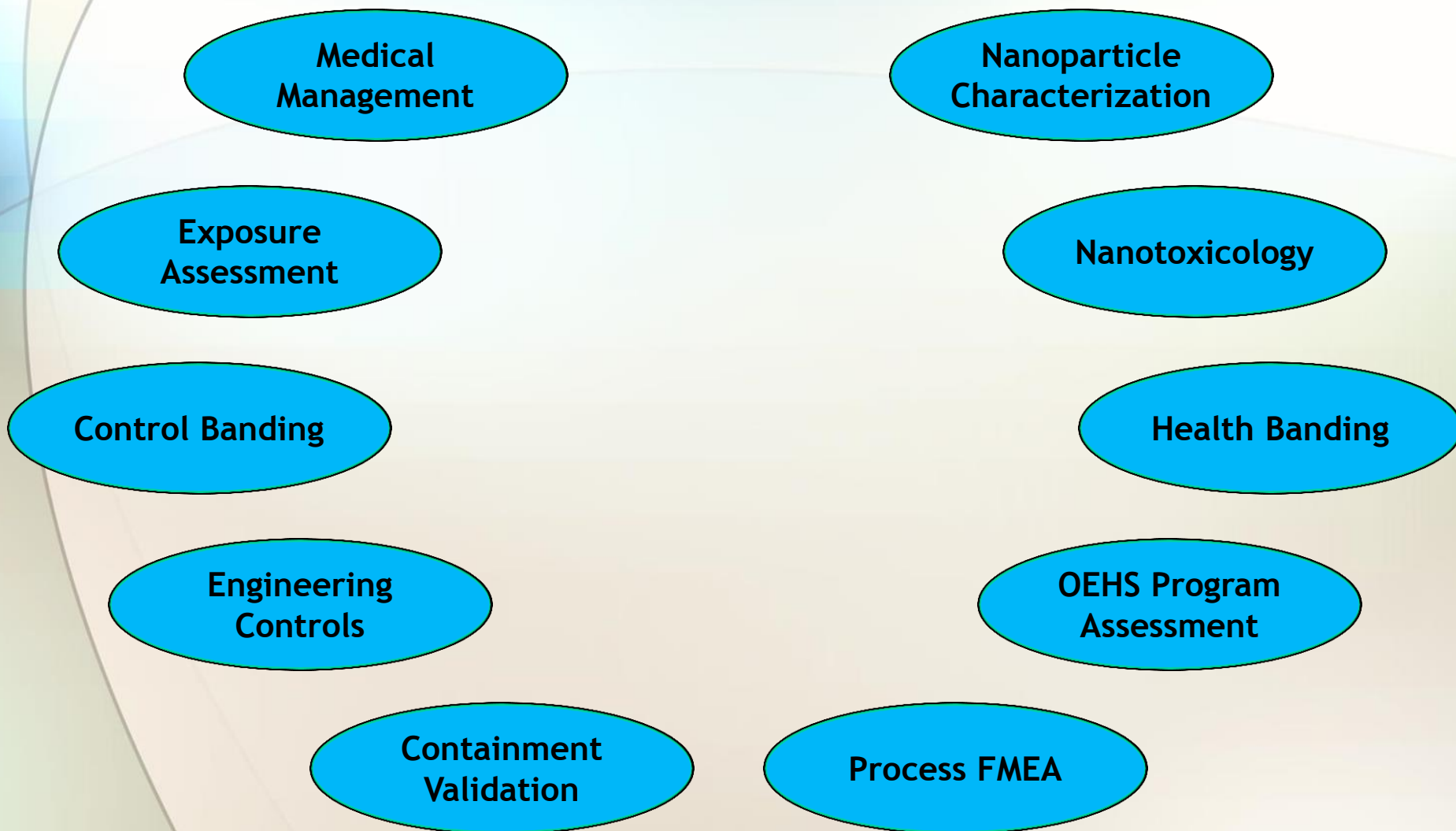
**7.0 REVISION HISTORY**

Version	Date	Revised By:	Revision Description
1.0	03-08-12	Don Ewert	New
1.1	TBD	Don Ewert	Revised to Reflect Field Conditions

**8.0 ATTACHMENTS**

Attachment Number	Title
TSI-PIN 1990380 Rev L	P-TRAK® Ultrafine Particle Counter; Model 8525; Operation and Service Manual
D1	Detailed Floor Plan Identifying Proposed Sampling Locations

## Nanomaterial OEHS Lifecycle





## NanoMonitor

Continuous and accurate measurement of ultra-fine and nano-particles

"When based in a big city, as our building is, ultra-fine particles have to be on your agenda. Aerasense showed me that some of our filtration systems weren't working according to the guidelines and important changes were made. We are now much more proactive about improving our indoor air quality."

Facility Manager of a large bank office in Amsterdam, the Netherlands



### Accurate and thorough

- Detects ultra-fine airborne particles (10 to 300 nm)
- Carries out continuous, real-time measurement
- Measures particle concentration
- Patented technology
- Independently validated accuracy (by the German Institut für Gefahrstoff-Forschung)

### Convenient

- Compact
- Simple operation
- No addition of liquids required
- Minimal maintenance requirements for the user
- Silent operation



### NanoReporter software

The NanoMonitor is supplied together with the specially-developed NanoReporter software, which gives you easy yet powerful analysis, comparison and archiving of measurement data. You can view both on-line and saved measurement data in either graphical or numerical format.

### Other benefits include:

- Real-time display of measurements from NanoMonitor
- Intuitive, straightforward user interface
- One-click report generation
- Comparison of up to four different measurements
- Export of data for further post-processing





CONTAMINATION CONTROL

Remote Particle Counters



Features and Benefits

- AeroTRAK 7201-A2F: 0.2 to 10 µm
- AeroTRAK 7301-A2F: 0.3 to 25 µm
- AeroTRAK 7501-A2F: 0.5 to 25 µm
- 0.1 CFM (2.83 L/min) flow rate
- 2 Channel 4-20 mA output
- 1 Channel 4-20 mA output for laser and flow status
- 4-20 mA linear and log scaling – user selectable
- ISO 21501-4 compliant
- 24 VDC power
- Configuration via web browser and DIP switches
- Low outgassing and ionics using 3M™ Adhesive Technology
- Stainless steel enclosure
- External alarm output
- Smallest remote particle counter in the market (0.3 µm @ 0.1 CFM)

AeroTRAK™ Remote Particle Counters  
Models 7201-A2F, 7301-A2F  
& 7501-A2F

The AeroTRAK Remote Particle Counters with 2-Channel 4-20 mA output offer the most features and flexibility of any remote particle counters on the market today. These instruments are easy to install, configure and integrate into your systems. High quality connectors are used to make wiring straightforward. Once wired, users can select either Log or Linear 4-20 mA output signals, as well as which of the four standard supplied size channels are configured for the output. Additional remote configuration is easily completed via a web browser. And, a third 4-20 mA output provides Laser status and flow information. Each Remote Particle Counter with Analog Output includes an alarm output that can be wired directly into a PLC.

The TSI AeroTRAK Remote Particle Counters with Analog Outputs are a great choice to tie directly into a Building Management System (BMS) or into a PLC.

These particle counters are calibrated with NIST traceable PSL spheres using TSI's world-class Classifier and Condensation Particle Counters, the recognized standard for particle measurements. Backed with a standard two-year warranty and TSI's long-standing reputation for high quality, there are no other particle counters like it on market today.



Optical Particle Counter   
AeroTRAK™ Portable Particle Counter Model



9310

*A 1 cfm flowrate optical particle counter (OPC) to measure airborne particles from 0.3 to 25 micron.*

The Model 9310 AeroTRAK™ Optical Particle Counter is routinely used to measure airborne contamination in process environments, providing precise count and size distributions in real time. Designed for certification testing and monitoring of controlled environments, this instrument can help ensure areas meet particle regulation requirements.

- 6 user-selectable and adjustable bin sizes
- TRAKPRO™ Lite Software
- Easy to use, touch screen interface
- Meets ISO and JIS standards

# **nanoTox OEHS Management System (nOMS) Certification**

*“Setting the Standard in Risk Management”*

**Measuring & Reporting OEHS Performance**



## International Organization for Standardization (ISO)

**OHSAS 18001 is the internationally recognized assessment specification for occupational health and safety management systems. It was developed by a selection of leading trade bodies, international standards and certification bodies to address a gap where no third-party certifiable international standard exists. OHSAS 18001 has been designed to be compatible with ISO 9001 and ISO 14001, to help your organization meet their health and safety obligations in an efficient manner.**

Planning for hazard identification, risk assessment and risk control  
OHSAS management program  
Structure and responsibility  
Training, awareness and competence  
Consultation and communication  
Operational control  
Emergency preparedness and response  
Performance measuring, monitoring and improvement

**This standard does not establish OH&S performance criteria, nor does it provide detailed specifications for the design of an OHSAS management system**

**The International Labour Organization (ILO): published a standard in 2001 titled ILO-OSH 2001, which is similar to OHSAS 18001. The system is based on five steps Policy, Organizing, Planning & Implementation, Evaluation, and Action for improvement. This is supported by auditing with an emphasis on continuous improvement. The ILO management system was created to assist employers to keep pace with rapidly shifting and competitive industrial environments. The ILO recognizes that national legislation is essential, but sometimes insufficient on its own to address the challenges faced by industry, and therefore elected to ensure free and open distribution of administrative tools in the form of occupational health and safety management system guidance.**

*Guidelines  
on occupational  
safety and health  
management  
systems*

*ILO-OSH 2001*



INTERNATIONAL LABOUR OFFICE - GENEVA



**AFNOR Certification offers a joint certification solution on Occupational Health & Safety management working to standard OHSAS 18001: and standard ILO-OSH 2001. This approach ultimately rewards you with dual certification.**

We were the first certification body in France to deliver OH&S management system certification, to OHSAS 18001 in 2000 and to ILO-OSH in 2005. Backed by this key experience, we are the only certification body to offer dual OHSAS-ILO OSH certification. AFNOR Certification auditors may well be qualified specifically for these benchmark frameworks, but more than that, they are specialists in your business lines and core activities, and therefore fully in tune with your expectations.

**OH&S management system certification is phased in through a series of steps:**

Audit step 1: analysis on the key OH&S management system components (risk analysis, regulatory intelligence, internal audit, management review, definition and design of the audit schedule...),

Audit step 2: auditing rollout of the OH&S management system (interviews,..),

Decision to award certification taken by qualified AFNOR Certification Experts (based on the audit report), Certificate issued,

12-month routine surveillance audit: sustainability of the OH&S management system,

At three years on: certificate renewal (contract).

## The Sponsors

**US Agencies and EC services working on modalities for cooperation:**  
Workshops, networking, Communities of Research, joint calls for research proposals

- **E.U. FP7 & H2020 - Framework Programme** - for research projects in Nanotechnologies, materials and production technologies (NMP) - [http://ec.europa.eu/research/industrial\\_technologies](http://ec.europa.eu/research/industrial_technologies)
- **U.S. 18 Federal Agencies and Departments** - see individual websites
- **White House Office of Science and Technology Policy (OSTP)** provides advice on R&D budget, shapes priorities across agencies, and coordinates interagency research initiatives - <http://www.whitehouse.gov/administration/eop/ostp>
- **National Nanotechnology Initiative & NNCO** - <http://www.nano.gov/>
- **Nanotechnology Signature Initiatives** - <http://nano.gov/signatureinitiatives>

# US-EU bridging nanoEHS research efforts - CoR Chairs



Government of  
the Netherlands

*Tom van Teunenbroek;  
Ministry of Infrastructure  
and Environment*



STANFORD  
UNIVERSITY

*Lawrence Gibbs;  
Stanford University*



*Henriette Selck;  
Roskilde University*



*Dr. Hubert Rauscher;  
European Commission*



*Nathan A. Baker  
Pacific Northwest National  
Laboratory*



*Steve Klaine,  
Clemson University*



*Dr Derk Brouwer  
TNO, The Netherlands*



*Mark R. Wiesner;  
Duke University*



*Richard Canady, ILSI  
Research Foundation*



*Martie van Tongeren, Institute  
of Occupational Medicine*



*Bengt Fadeel;  
Karolinska Institutet*



*Jim E. Reviere;  
Kansas State  
University*

# Communities of Research (CORs)



Exposure through the Life Cycle



Ecotoxicity Testing



Predictive Modeling for Human Health



Databases & Ontologies



Risk Assessment



Risk Management & Control



# Risk Management & Control



The co-chairs for this CoR are Tom van Teunenbroek and Lawrence Gibbs.

**Risk management and controls for nanotechnology identifies and implements strategies to address and manage potential nanosafety related hazards. This involves standardizing a range of approaches to better inform and understand potential risk factors and integrate them into an effective risk management and control scheme. Areas of potential research and collaboration include:**

- Identification and incorporation of relevant risk characterization information, hazard identification, exposure science, and risk modeling and methods into the safety evaluation of nanomaterials
- Understanding, characterizing, and controlling of workplace exposure to nanomaterials
- Integration of risk and exposure assessments into decision-making frameworks for risk management, including possible regulatory actions
- Integration and standardization of risk communication within the risk management framework

The focus of the Community of Research: Risk Management and Controls is to engage scientists and nanosafety professionals in identifying and sharing methodologies, control strategies and demonstrated effective solutions for the common purpose of reducing and preventing adverse health, safety and environmental exposures to nanomaterials. Through participation in active exchange of interested and knowledgeable scientists and professionals, development of best practices can emerge that can be widely shared. Also, the CoR will identify specific research needs to improve risk management decision-making where gaps are found in the fundamental risk management variables

## nanoTox OEHS Management System Certification

- Implementation of the Certification Program is typically scheduled over a six month time span beginning with issuance of the Field Assessment Model and ending with successful completion of the audit.
- Level of customer resources necessary to achieve nOHMS certification depends upon both the degree to which OEHS is integrated into business processes and the size and type of organization
  - Small versus large business
  - Research versus manufacturing
- Only those records and processes needed to demonstrate nOHMS certification are required

## nanoTox OEHS Management System Certification

- Once an organization has completed the certification implementation process, a Certification Audit will be scheduled and carried out.
- Biennially thereafter the organization will receive an on-site compliance audit to ensure adherence to continuous improvement.
- During years in which the on-site audit is not conducted, the organization will be required to conduct a self-audit and to self-certify the results.

## Nanoparticle Manufacturer/Processor/Researcher EHS Review Observation/Improvement Plan

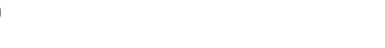


Observations are classified into categories: Technical Guidance. An explanation is provided below:  
 To be completed by the nanoTox Challenge concerning the issue  
 To be completed by the client by the time they receive the observation. This information is to be completed by the client during periodic updates  
 To be completed by the nanoTox Program Manager after response by client  
 Client Address, Contact and Telephone Number:  
 Review Date and nanoTox Auditor:

Audit No.	OEHS Observation	Client's corrective action	Review Date	Client's contact info	Client's contact info	Client's contact info
107-41	Design of materials and...					
107-42	...					
107-43	...					

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107-41	Design of materials and...					
107-42	...					
107-43	...					

Functional OHS Program Elements						
Code	Description	Client's corrective action	Review Date	Client's contact info	Client's contact info	Client's contact info
107-41	...					
107-42	...					
107-43	...					
107-44	...					
107-45	...					
107-46	...					
107-47	...					
107-48	...					

Recognize						
Code	Description	Client's corrective action	Review Date	Client's contact info	Client's contact info	Client's contact info
107-41	...					
107-42	...					
107-43	...					
107-44	...					
107-45	...					

Prevent						
Code	Description	Client's corrective action	Review Date	Client's contact info	Client's contact info	Client's contact info
107-41	...					
107-42	...					
107-43	...					

Control						
Code	Description	Client's corrective action	Review Date	Client's contact info	Client's contact info	Client's contact info
107-41	...					
107-42	...					
107-43	...					

Control						
Code	Description	Client's corrective action	Review Date	Client's contact info	Client's contact info	Client's contact info
107-41	...					
107-42	...					
107-43	...					

Control						
Code	Description	Client's corrective action	Review Date	Client's contact info	Client's contact info	Client's contact info
107-41	...					
107-42	...					
107-43	...					





"Training Tomorrows OEHS Professionals Today"

# nanotox Academy Programs

## Nanotechnology OEHS Seminar Series

No Charge to Attendees\*

*THIS EVENT INTRODUCES THE COMPONENTS OF A SUCCESSFUL NANOTECHNOLOGY OEHS PROGRAM*

- Occupational, Environmental, Health, & Safety
- State of the Nanotechnology Industry
- Guidance and Available Resources
- Regulatory Criteria (OSHA, EPA, REACH)
- Product Safety and Corporate Stewardship
- Path Forward and Best Practices



November 8, 2013  
3900 Key Center  
127 Public Square  
Cleveland, OH



December, 2013  
LNE Corporate Headquarters  
1, rue Gaston Boissier  
Paris, France

# nanoTox Academy Programs

## Nanotechnology OEHS Mini Boot Camps

 Discover more

*THIS EVENT DETAILS THE COMPONENTS OF A SUCCESSFUL NANOTECHNOLOGY OEHS PROGRAM*

- ⇒ Program Fundamentals and Creation of a HASP
- ⇒ OEL Derivation and Control Banding Criteria
- ⇒ Developing Audit Systems and Validating Processes
- ⇒ Process Validation and Exposure Monitoring
- ⇒ Medical Management and Health Surveillance Systems
- ⇒ Nanotoxicology Health Banding & Categorization
- ⇒ Conducting the FMEA and Prioritizing Risks
- ⇒ Surrogate Monitoring and Sampling Protocols
- ⇒ Selection and Design of Engineering Controls
- ⇒ Product Stewardship and Corporate Sustainability



**ILC DOVER**  
creating what's next

November 11, 2013  
ILC Dover Headquarters  
One Moonwalker Road  
Frederica, Delaware

**DUBLIN, IRELAND**  
**DECEMBER, 2013**

# nanoTox Academy Programs

## Nanotechnology OEHS Full Boot Camps

### Professional Development Course

(ABIH - Contact Hours = 24, BCSP - COC = 1.5)

***THIS EVENT PROVIDES HAND ON EXPERIENCE BUILDING A SUCCESSFUL NANOTECHNOLOGY EHS PROGRAM***

- \* Fundamentals of Building a Nanotechnology OEHS Program
- \* Methods for Assigning Health Bands to Nanomaterials
- \* Audit Systems to Assess OEHS Program Capabilities
- \* Development of Company-Specific Control Banding Criteria
- \* Surrogate Monitoring Techniques & Containment Validation
- \* Process Validation and Exposure Monitoring Methods
- \* Medical Management and Health Surveillance Systems
- \* Tools to Determine the Toxicology of Your Nanomaterials
- \* Instructions for Deriving Nanomaterial OEL's
- \* Cataloging Process Inventories and Prioritizing Risks
- \* Selection of Engineering Controls and Protection Factors
- \* Method Development Criteria and Sampling Protocols
- \* Crisis Management Scenarios and Contingency Planning
- \* Product Stewardship and Corporate Sustainability Issues



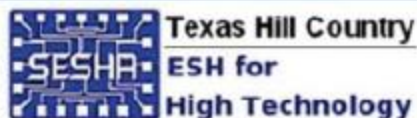
**October 28 - 30, 2013**  
**St. Edward's University**  
**Professional Education Center**  
**Austin, Texas**



# nanoTox Academy Programs

## Other Nanotechnology Venues & Events

Featuring Presentations From nanoTox Academy SME's



2013 TEXAS HILL COUNTRY SYMPOSIUM  
CHALLENGES AND LESSONS LEARNED FOR  
EMERGING EHS ISSUES

November 1, 2013  
Freescale - Parmer  
Austin, TX



*Water Management & Nano Energy Summit*



November 13-14, 2013  
Rice University, Shell Auditorium  
Houston, TX

**American Industrial Hygiene Association  
Upper Midwest Section**

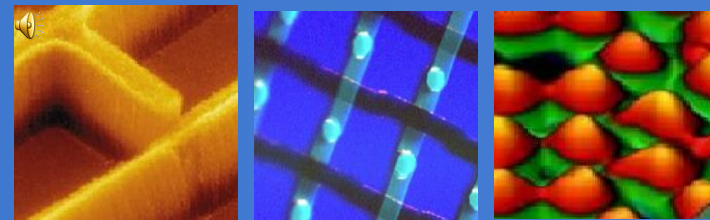


Midwest Center for  
Occupational Health  
and Safety

November 21, 2013  
Town and Country Club  
Saint Paul, MN

**AIHA-UMS Professional  
Development Conference**





*Assessing the Risks of Emerging Nanomaterials*

**Thank You For Participating**

*Please Complete Your Evaluation Forms*

*(Check Your Badge for a Prize)*

# nanoTox, Inc. Service Capabilities

- GLP Nanoparticle Characterization & Toxicology Testing
- nanoTox Categorization & Health Based Control Banding
- Fast-Track OEHS Performance & Program Assessments
  - **Fundamental OEHS Program Elements**
  - **Hazard Identification & Development**
  - **Exposure Containment & Control**
  - **Communication, Education & Training**
- Comprehensive Industrial & Occupational Hygiene Services
- Medical Management – Bio-Monitoring & Surveillance Programs
- Bi-Annual nanoTox Academy & Design-Build Training Programs
- Global Provider of AssuredNano OEHS Program Accreditation